

Bronze & Brass Valves

JIS 5K/10K, ASME Class 125/150/300, KITZ Type 100/125/150/300/400/500





As a world leading manufacturer of general service valves, KITZ Corporation is glad to present you a broad range of our KITZ bronze/brass valves for your commercial and industrial applications.

KITZ bronze/brass valves are produced in modern factories used exclusively for valve manufacturing. Each phase of the manufacturing process, from selection of raw materials to casting, forging, machining, assembly and testing, has been improved with automated production facilities and unparalleled production technology. Standardization and automation yield KITZ bronze/brass valves of superior quality and higher uniformity at competitive prices supported by incomparably prompt delivery.

KITZ bronze/brass valves are all designed by the state-of-the-art computers, built by automation and inspected by the people who care the quality.

Presenting Design Features of KITZ Bronze/Brass Valves

Human Engineering in Handwheel Design

Computer designed handwheels of all KITZ bronze/brass valves, the product of KITZ human engineering, are featured with an ideal combination of an operational efficiency and high mechanical strength for reliability.

Asbestos-free Gland Packings

All KITZ bronze/brass gate and globe valves employ Aramid Fiber PTFE as the material of asbestos-free gland packing, meeting the latest industrial demand to minimize pollutional concerns. With its leak-free sealing performance and reduced valve operating torque, Aramid Fiber PTFE is considered a reliable substitution for conventional asbestos sheet for service of water, oil, gas and saturated steam pressure of maximum 300psi within the temperature range up to 300°C.

Pressure Rating

The pressure rating designation of KITZ valves follows the accepted practice of the valve and pipe fitting industry today. Each product is rated for W.O.G. (Non-shock cold water, oil, and gas) and Saturated steam pressure service.

Inspection and Testing

KITZ valves are manufactured under strict quality control throughout all stages of production, beginning with inspection of chemical composition and mechanical properties of materials. Extra care is given to inspection and testing at all machine shops and assembly plants, utilizing up-to-date precision equipment. All KITZ valves are subjected to strict hydrostatic pressure testing of body and seat sealing to assure long-life service and quality performance.

KITZ Corporation, Nagasaka Plant, Japan (ISO 9001)



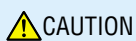
KITZ (Thailand) Ltd, Bangkok Plant, Thailand (ISO 9002)



CONTENTS

Tite	Fig			Class	Type	Body Material	End Connection	Page
KITZ Standard gate, globe, check, angle & butterfly valves, Y-pattern strainers.	A	AKA		100	Globe	Bronze	Threaded	6
	Q	QA		100	Globe	Bronze	Threaded	6
	C	AKC		150	Globe	Bronze	Threaded	6
	CA	AKCA		150	Angle	Bronze	Threaded	7
	B	BH		150	Globe	Bronze	Flanged	7
	G	AKG		125	Globe	Bronze	Threaded	7
	D			150	Globe	Bronze	Threaded	8
	DB	DBH		150	Globe	Bronze	Flanged	8
	FR	AKFS	CFS	125	Gate	Brass	Threaded/Soldered	8
	FH	AKFH	CFH	125	Gate	Bronze	Threaded/Soldered	9
	H	AKH	CH	125	Gate	Bronze	Threaded/Soldered	9
	E			150	Gate	Bronze	Threaded	9
	EB	EBH		150	Gate	Bronze	Flanged	10
	F	AKF		150	Lift Check	Bronze	Threaded	10
	R	AKR	CR	125	Swing Check	Bronze	Threaded/Soldered	10
	RF	AKAF	CAF	150	Lift Check	Bronze	Threaded/Soldered	11
	VF	AKAF		(5K)	Lift Check	Bronze	Threaded	11
	FT&FTS			(5K)	Foot	Bronze	Threaded	11
	Y	AKY	CY	150	Strainer	Bronze	Threaded/Soldered	12
	FV			175	Butterfly	Bronze	Threaded	12
JIS Standard gate, globe & Check valves	J			10K	Globe	Bronze	Threaded	14
	JB			10K	Globe	Bronze	Flanged	14
	M			5K	Globe	Bronze	Threaded	14
	L			10K	Globe	Bronze	Threaded	15
	LB			10K	Globe	Bronze	Flanged	15
	O			10K	Swing Check	Bronze	Threaded	15
	OB			10K	Swing Check	Bronze	Flanged	16
	10BW			10K	Wafer Check	Bronze	Wafer	16
Industrial gate, globe & Check valves	AK125M	C125M		125	Gate	Bronze	Threaded/Soldered	18
	S			125	Gate	Bronze	Threaded	18
	AK150E			150	Gate	Bronze	Threaded	18
	AK150L	C150L		150	Gate	Bronze	Threaded/Soldered	19
	AK150LU	C150LU		150	Gate	Bronze	Threaded/Soldered	19
	AK300LU			300	Gate	Bronze	Threaded	19
	AK150D	C150D		150	Gate	Bronze	Threaded/Soldered	20
	AK300D			300	Gate	Bronze	Threaded	20
	YR	AKYR	CYR	125	Swing Check	Bronze	Threaded/Soldered	20
	AK150YR	C150YR		150	Swing Check	Bronze	Threaded/Soldered	21
	300YR	AK300YR		300	Swing Check	Bronze	Threaded	21
	A5-FH			PN16	Gate	Brass	Threaded	21
Ball valves	AKTAF			600	Ball	Brass	Threaded	22
	CTAF			600	Ball	Brass	Soldered	22
	AKTFLL	CTFLL		600	Ball	Brass	Threaded/Soldered	22
	AKTAFM	CTAFM		600	Full bore Ball	Brass	Threaded	23
	AKTAFP			600	Full bore Ball	Brass	Threaded	23
	AKTAFPM			600	Full bore Ball	Brass	Threaded	23
	AKTAFD	CTAFD		600	Full bore Ball	Brass	Threaded	24
	AKTAFB	CTAFB		600	Full bore Ball	Brass	Threaded	24
	AKTAFO	CTAFO		600	Full bore Ball	Brass	Threaded (M&F)	24
	AKTAFU	CTAFU		600	Full bore Ball	Brass	Threaded/Union	25
	AKTFB			600	Full bore Ball	Brass	Threaded	25
	AKTAFS			600	Full bore Ball	Brass	Threaded	25
	TH	AKTH	CTH	400/600	Ball	Brass	Threaded/Soldered	26
	T	AKT	TT	400	Ball	Brass	Threaded	26
	TO			400	Ball	Brass	Threaded (M&F)	26

Tite	Fig			Class	Type	Body Material	End Connection	Page
Ball valves	TM			400	Ball	Brass	Threaded	27
	TK	AKTK	TKT	600	Ball	Brass	Threaded	27
	TKW			600	Ball	Brass	Threaded	27
	TF			400	Full bore Ball	Brass	Threaded	28
	TFJ			400	Full bore Ball	Brass	Threaded	28
	TL	TLT	CTL	400	Ball	Bronze	Threaded/Soldered	28
	TLTU	CTLTU		400	Ball	Bronze	Threaded/Union	29
	TB			10K	Ball	Bronze	Flanged	29
	AK3TM	C3TM		400	Ball	Brass	Threaded/Soldered	29
	ZO			600	Full bore Ball	Brass	Threaded (M&F)	30
	ZS			400	Ball	Brass	Threaded	30
	ZET			600	Full bore Ball	Brass	Threaded	30
	AKSZA			600	Full bore Ball	Brass	Threaded	31
	SZA			600	Full bore Ball	Brass	Threaded	31
	AKSZAW			600	Full bore Ball	Brass	Threaded	31
	TN	AKTN	CTN	400	3-Way Ball	Bronze	Threaded/Soldered	32
	T4T	AKT4T	T4L	400	3-Way Ball	Bronze	Threaded	32
	AKTNP	CTNP		400	3-Way Ball	Bronze	Threaded	32
Gas Service valves	TG			400	Ball	Brass	Threaded	34
	GL			125	Globe	Bronze	Threaded	34
Fancoil valves	NAH			200	Angle	Bronze	Threaded	36
	NAS			200	Straight	Bronze	Threaded	36
	INAH			200	Angle	Bronze	Threaded	36
	INSH			200	Straight	Bronze	Threaded	37
	RAH			200	Angle	Bronze	Threaded	37
	RSH			200	Straight	Bronze	Threaded	37
	CNAH			200	Angle	Bronze	Threaded-Soldered	38
	CNSN			200	Straight	Bronze	Threaded-Soldered	38
	CRAH			200	Angle	Bronze	Threaded-Soldered	38
	CRSH			200	Straight	Bronze	Threaded-Soldered	39
	RTRM			10K	Ball	Bronze	Threaded	40
	RTRO			10K	Ball	Bronze	Threaded (M&F)	40
	RTRR			10K	Ball	Bronze	Threaded (F&M)	40
	RTRU			10K	Ball	Bronze	Threaded/Union	41
Balancing valves	NAH	NAH		10K	Balancer	Bronze	Threaded	42
	NAS			10K	Balancer	Bronze	Threaded	42
	INAH			10K	Constant flow Valve	Bronze	Threaded	42
Utility Ball valves	S1			10K	Straight	Brass	Threaded	44
	S2			10K	Straight	Brass	Threaded	44
	S22			10K	Straight	Brass	Threaded	44
	S3			10K	Straight	Brass	Threaded	45
	S4			10K	Straight	Brass	Threaded	45
	S5			10K	Angle	Brass	Threaded	45
	S52			10K	Angle	Brass	Threaded-Soldered	46
	S6			10K	Angle	Brass	Threaded-Soldered	46
	S23 (L) N			10K	Ball (Built in Check)	Brass	Threaded-Soldered	47
	S24 (L) N			10K	Ball (Built in Check)	Brass	Threaded-Soldered	48
	S25 (L) N			10K	Ball (Built in Check)	Brass	Threaded	48
	S28 (L) N			10K	Ball (Built in Check)	Brass	Threaded (M&F)	48
	S29 (L) N x 3/4			10K	Ball (Built in Check)	Brass	Threaded (F&M)	49



The valves introduced in this catalog are not designed to handle toxic gases. Use specially designed or certified valves for flammable gas service.

KITZ "K-Metal": Unique Dezincification Resistant Material

Water pollution and employment of new piping material have amplified valve dezincification problems.

What is dezincification?

The copper alloy used in bronze valves contains zinc, tin, and lead with copper as a base. When bronze valves are subjected to unfavorable service conditions, the zinc component contained in the copper alloy separates from the copper base, and the metal corrodes. This is called dezincification.

In case of bronze valve, the body, bonnet, and other cast bronze parts hardly corrode due to the small percent of zinc contained in the alloy. But brass valve parts such as stems, which contain 40% zinc, often corrodes due to extreme dezincification.

What causes dezincification?

The following factors cause dezincification. These factors are generally believed to occur together, rather than independently.

- 1 Excessive aqueous solution in acidity.
- 2 Warm water containing excessive free carbonic acid with high electric conductivity.
- 3 High electric conductivity with excessive presence of chlorides and sulfides.
- 4 Copper or vinyl chloride pipes.
- 5 Excessive dissolved oxygen.

What is K-Metal?

To combat dezincification, KITZ Corporation developed **K-Metal** as the stem material of bronze/brass valves. The test data given below compare the properties of **K-Metal** with JIS B124, B16 and B62, and also with another dezincification resistant material introduced by one of our competitors in Japan.

The comparisons prove **K-Metal's** overall high performance and explain why KITZ bronze/brass valves offer longer service life. The extent of the corrosion and dezincification compared here are the values recorded after two weeks of laboratory experiments. Australian Standard C-316 was applied to the measurement of dezincification depth.

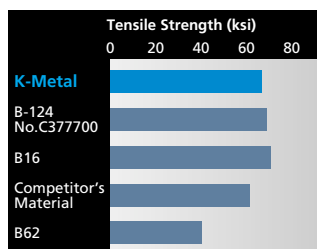


Fig. 1 Compared tensile strength

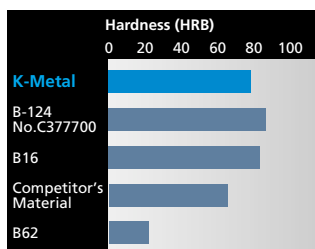


Fig. 2 Compared hardness

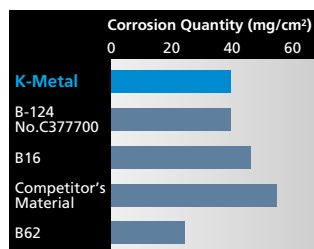


Fig. 3 Compared corrosion
(1mg/cm²=0.014mlb/in²)

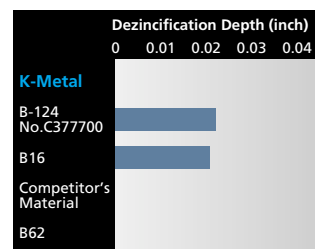


Fig. 4 Compared dezincification
(to AS C316)

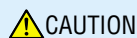
Bronze/Brass Valve Solder Joints

Copper tubing is widely used with bronze/brass valves in steam and water-line applications in schools, hospitals, hotels, and private houses because of excellent physical characteristics. It resists corrosion, meets sanitation requirements, and is easy to install.

Copper Tubes: There are three types of copper tubing for complying with ASTM B88 shown below.

Each type is provided with a different wall thickness to meet application requirements.

Type K	For use in steam, oil and gas lines for underground installation and/or severe conditions.
Type L	For general cooling and heating systems and related water piping and ventilation systems.
Type M	For home air-conditioning and heating applications.



Solder joint end valves should not be used in service where the temperature of the line fluid is higher than the softening point of solder.

Soldering Leak-free Joints

Use solder of 95-5 tin-antimony or 96-4 tin-silver, and an open-flame torch. Keep torch temperature relatively low to assure a firmly soldered joint. Because the solder melting point ranges between 356°F and 572°F (180°C and 300°C), solder jointed valves cannot be used for high temperature service.

Solder P-T Rating

Solder	Max. temp. (°C)	Max. working pressure					
		size 1/4"~1"		size 1/4"~2"		size 2 1/4"~4"	
		MPa	psi	MPa	psi	MPa	psi
95-5 tin-antimony [H95 Sb-5A]	38	3.45	500	2.76	400	2.07	300
	66	2.76	400	2.41	350	1.90	275
96-4 tin-silver [H96 Ag-3.5A]	93	2.07	300	1.72	250	1.38	200
	121	1.38	200	1.21	175	1.03	150

KITZ Bronze and Brass Materials to JIS Standards

JIS H5120-1997 (Bronze Casting)

Cast bronze Class 6	Designation	Chemical composition (%)										Mechanical property	
		Cu	Sn	Zn	Pb	Ni	Fe	P	Sb	Al	Si	Tensile strength 195 Min. (N/mm ²) 20 Min. (kgf/mm ²)	Elongation (%) 15 Min.
	CAC406 (BC6)	83.0-87.0	4.0-6.0	4.0-6.0	4.0-6.0	1.0 Max.	0.3 Max.	0.05 Max.	0.2 Max.	0.01 Max.	0.01 Max.		

JIS H3250-1992 (Copper & Copper Alloy Rod and Bar)

Forged brass Alloy No. 3771	Designation		Chemical composition (%)				Mechanical property	
	Extruded	Drawn	Cu	Pb	Fe + Sn	Zn	Tensile strength 315 Min. (N/mm ²) 32 Min. (kgf/mm ²)	Elongation (%) 15 Min.
	C3771BE	C3771BD	57.0-61.0	1.0-2.5	1.0 Max.	Remainder		

JIS H3250-1992 (Copper & Copper Alloy Rod and Bar)

Forged brass Alloy No. 3604	Designation		Chemical composition (%)					Mechanical property	
	Extruded	Drawn	Cu	Pb	Fe	Fe + Sn	Zn	Tensile strength 335 Min. (N/mm ²) 34 Min. (kgf/mm ²)	Elongation (%) —
	C3604BE	C3604BD	57.0-61.0	1.8-3.7	0.5 Max.	1.2 Max.	Remainder		

KITZ Bronze and Brass Materials to ASTM Standards

ASTM B62-1993

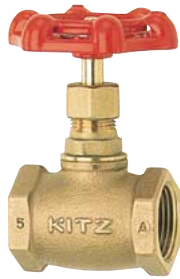
Chemical composition (%)											Mechanical properties		
Copper	Tin	Lead	Zinc	Nickel & cobalt	Iron	Sulfur	Phosphorus	Antimony	Aluminum	Silicon	Minimum		
84.0-86.0	4.0-6.0	4.0-6.0	4.0-6.0	1.0 Max.	0.30 Max.	0.08 Max.	0.05 Max.	0.25 Max.	0.005 Max.	0.005 Max.	Tensile strength 30 ksi	Yield strength 14 ksi	Elongation in 2 in. 20%

ASTM B584 C84400-1996

Chemical composition (%)											Mechanical properties		
Copper	Tin	Lead	Zinc	Nickel & cobalt	Iron	Sulfur	Phosphorus	Antimony	Aluminum	Silicon	Minimum		
78.0-82.0	2.3-3.5	6.0-8.0	7.0-10.0	1.0 Max.	0.40 Max.	0.08 Max.	0.02 Max.	0.25 Max.	0.005 Max.	0.005 Max.	Tensile strength 29 ksi	Yield strength 13 ksi	Elongation in 2 in. 18%

ASTM B283 C37700-1996

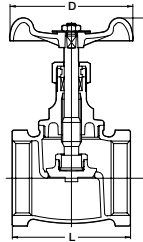
Chemical composition (%)				Mechanical properties		
Copper	Lead	Iron	Zinc	Minimum		
58.0-61.0	1.5-2.5	0.30 Max.	Remainder	Tensile strength 50 ksi	Yield strength 18 ksi	Elongation in 4x thickness 25%

CLASS 100 BRONZE GLOBE VALVEScrewed Bonnet, Rising Stem
Threaded ends to BS21 (JIS B0203) or NPT*W.O.G. non-shock 1.03 MPa (150 psi), Saturated steam pressure 0.7 MPa (100 psi)***Fig. A**

- Threaded end to BS21 (JIS B0203)

Fig. AKA

- Threaded end to ASME B1.20.1

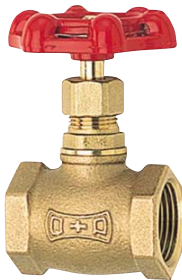
**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Bronze
Gland Packing	Plastic Graphite

*Size 4 only

Dimensions

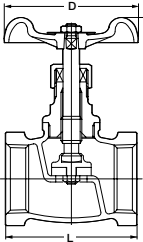
Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
	mm	8	10	15	20	25	32	40	50	65	80	100
L Threaded end to end		40	42	48	53	63	73	81	94	115	131	171
H Height, valve open		66	67	69	80	94	104	127	147	179	200	250
D Handwheel diam		50	50	55	60	70	80	90	100	115	135	180

CLASS 100 BRONZE GLOBE VALVEScrewed Bonnet, Rising Stem, Soft seated disc
Threaded ends to BS21 (JIS B0203)*W.O.G. non-shock 0.86 MPa (125 psi)***Fig. Q**

- Rubber Disc

**Fig. QA**

- PTFE Disc (for oil service)

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	Urethane rubber/PTFE
Gland Packing	Plastic Graphite

Dimensions

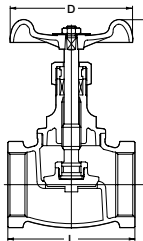
Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2
	mm	15	20	25	32	40	50
L Threaded end to end		44	50	63	73	81	94
H Height, valve open		70	73	86	108	132	150
D Handwheel diam		50	55	60	80	90	100

CLASS 150 BRONZE GLOBE VALVEScrewed Bonnet, Rising Stem
Threaded ends to BS21 (JIS B0203) or NPT*W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)***Fig. C**

- Threaded end to BS21 (JIS B0203)

Fig. AKC

- Threaded end to ASME B1.20.1

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Bronze
Gland Packing	Plastic Graphite

*Size 3 only

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
	mm	8	10	15	20	25	32	40	50	65	80
L Threaded end to end		44	44	53	65	77	85	100	119	139	158
H Height, valve open		66	68	79	93	104	127	145	174	199	215
D Handwheel diam		50	50	60	70	80	90	100	115	135	155

CLASS 150 BRONZE GLOBE VALVEScrewed Bonnet, Angle type body, Rising Stem
Threaded ends to BS21 (JIS B0203) or NPT

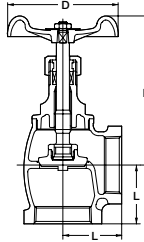
W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)

**Fig. CA**

- Threaded end to BS21 (JIS B0203)

Fig. AKCA

- Threaded end to ASME B1.20.1

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Bronze
Gland Packing	Plastic Graphite

*Size 3 only

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
	mm	8	10	15	20	25	32	40	50	65	80	
L Threaded end to end		21	24	28	34	40	47	52	61	74	85	
H Height, valve open		66	68	79	93	104	127	145	174	199	215	
D Handwheel diam		50	50	60	70	80	90	100	115	135	155	

CLASS 150 BRONZE GLOBE VALVEScrewed Bonnet, Rising Stem
Flanged ends drilled or undrilled optionally.

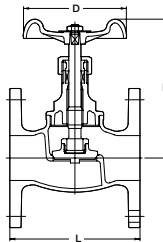
W.O.G. non-shock 1.55 MPa (225 psi), Saturated steam pressure 1.03 MPa (150 psi)

**Fig. B**

- Undrilled unless drilling is specified as an option

Fig. BAH

- Drilled according to JIS 10K

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Bronze
Gland Packing	Plastic Graphite

*Size 3 and 4

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	mm
	mm	15	20	25	32	40	50	65	80	100	
L Threaded end to end		83	88	100	113	120	145	165	177	200	
H Height, valve open		79	94	105	127	145	174	198	215	250	
D Handwheel diam		95	100	125	135	140	155	175	185	210	
t* Thickness		8.5	9.5	9.5	9.5	11.5	12.5	13	14	17	

*Shall not be in accordance with JIS B 2240

CLASS 125 BRONZE GLOBE VALVEUnion Bonnet*, Rising Stem, Soft seated disc
Threaded ends to BS21 (JIS B0203) or NPT

W.O.G. non-shock 1.38 MPa (200 psi), Saturated steam pressure 0.86 MPa (125 psi)

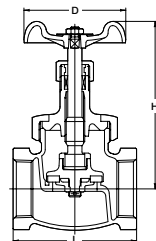
*Size 4; Screw Bonnet

**Fig. G**

- Threaded end to BS21 (JIS B0203)

Fig. AGK

- Threaded end to ASME B1.20.1

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Reinforced PTFE
Gland Packing	Plastic Graphite

*Size 2 1/2 and 3

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
	mm	8	10	15	20	25	32	40	50	65	80	
L Threaded end to end		47	53	57	66	76	88	100	120	147	162	
H Height, valve open		68	88	100	110	120	140	156	185	210	229	
D Handwheel diam		50	55	60	70	80	90	100	115	135	155	

CLASS 150 BRONZE GLOBE VALVE

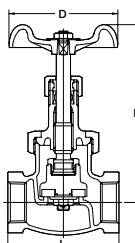
Union Bonnet, Rising Stem, Soft seated disc
Threaded ends to BS21 (JIS B0203)

W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)



Fig. D

- Threaded end to BS21 (JIS B0203)



Materials

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Reinforced PTFE
Gland Packing	Plastic Graphite

*Size 1 1/2 & 2

Dimensions

Nominal Size	inch mm	1/2	3/4	1	1 1/4	1 1/2	2	mm
L Threaded end to end		64	78	90	105	120	145	
H Height, valve open		113	138	156	184	187	212	
D Handwheel diam		60	90	100	115	115	135	

CLASS 150 BRONZE GLOBE VALVE

Union Bonnet*, Rising Stem, Soft seated disc
Flanged ends drilled or undrilled optionally.

W.O.G. non-shock 1.55 MPa (225 psi), Saturated steam pressure 1.03 MPa (150 psi)

*Size 2 1/2 and larger : Bolted bonnet

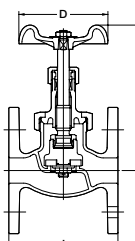


Fig. DB

- Undrilled unless drilling is specified as an option

Fig. DBH

- Drilled according to JIS 10K



Materials

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Reinforced PTFE
Gland Packing	Plastic Graphite/ PTFE fiber braid**

*Size 1 1/2 & larger
**Size 4 only

Dimensions

Nominal Size	inch mm	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	mm
L Threaded end to end		82	95	108	120	140	165	190	220	270	
H Height, valve open		113	138	156	184	187	212	244	281	321	
D Handwheel diam		60	90	100	115	115	135	155	180	225	
t* Thickness		8	9	10	11	12	13	14	15	17	

*Shall not be in accordance with JIS B 2240

CLASS 125 BRASS GATE VALVE

Screwed Bonnet, Non-rising Stem
Threaded ends to BS21 (JIS B0203) or NPT,
or solder joint ends.

W.O.G. non-shock 1.38 MPa (200 psi), Saturated steam pressure 0.86 MPa (125 psi)



Fig. FR

- Threaded end to BS21 (JIS B0203)

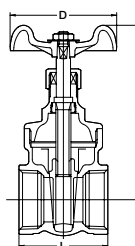
Fig. AKFS

- Threaded end to ASME B1.20.1



Fig. CFS

- Solder joint ends
to ASME B16.18



Materials

Parts	Material
Body	Brass/Bronze*
Bonnet	Brass
Stem	K-Metal
Disc	Brass
Gland Packing	Plastic Graphite

*AKFS 2 1/2 & 3

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch mm	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
L Threaded end to end		38	42	47	50	60	63	72	80	90	
L1 Solder			45	60	70	77	86	102			
H Height, valve open		73	73	87	97	117	126	154	167	200	
D Handwheel diam		50	50	55	60	70	80	90	100	115	

*2 1/2 and 3 = AKFS only

CLASS 125

BRASS GATE VALVE

Screwed Bonnet, Non-rising Stem
Threaded ends to BS21 (JIS B0203) or NPT,
or solder joint ends.

W.O.G. non-shock 1.38 MPa (200 psi), Saturated steam pressure 0.86 MPa (125 psi)



Fig. FH

- Threaded end to BS21 (JIS B0203)

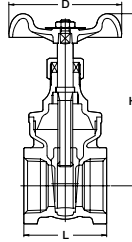


Fig. CFH

- Solder joint ends to ASME B16.18

Fig. AKFH

- Threaded end to ASME B1.20.1



Materials

Parts	Material
Body	Brass
Bonnet	Brass
Stem	K-Metal
Disc	Brass
Gland Packing	Plastic Graphite

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
	mm	8	10	15	20	25	32	40	50	65	80	
L Threaded end to end		35	38	42	47	50	60	63	72	82	92	
L1 Solder			37	45	60	70	77	86	104	115	127	
H Height, valve open		70	73	73	87	97	118	126	154	187	205	
D Handwheel diam		50	50	50	55	60	70	80	90	100	115	

CLASS 125

BRONZE GATE VALVE

Inside screw*, Non-rising Stem
Threaded ends to BS21 (JIS B0203) or NPT,
or solder joint ends.

W.O.G. non-shock 1.38 MPa (200 psi), Saturated steam pressure 0.86 MPa (125 psi)

*2 1/2 and larger = Screwed-over-bonnet



Fig. H

- Threaded end to BS21 (JIS B0203)

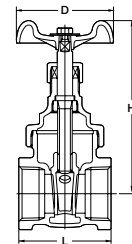
Fig. AKH

- Threaded end to ASME B1.20.1



Fig. CH

- Solder joint ends to ASME B16.18



Materials

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	K-Metal/Bronze*
Gland Packing	Plastic Graphite

*Size 3/4 & larger

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	mm
	mm	10	15	20	25	32	40	50	65	80	100	
L Threaded end to end		42	45	50	57	61	67	74	90	100	121	
L1 Solder		39	46	61	72	78	87	102	115	130	173	
H Height, valve open		74	80	90	105	118	135	159	202	223	280	
D Handwheel diam		50	50	55	60	70	80	90	115	135	155	

CLASS 150

BRONZE GATE VALVE

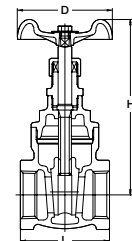
Inside screw, Non-rising Stem
Threaded ends to BS21 (JIS B0203) or NPT

W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)



Fig. E

- Threaded end to BS21 (JIS B0203)



Materials

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Bronze
Gland Packing	Plastic Graphite

*Size 2 1/2 & 3

Dimensions

Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
	mm	10	15	20	25	32	40	50	65	80	
L Threaded end to end		43	48	53	62	69	75	86	105	116	
H Height, valve open		86	96	111	122	141	164	197	225	261	
D Handwheel diam		50	55	60	70	80	90	100	115	135	

CLASS 150 BRONZE GATE VALVE

Inside screw, Non-rising Stem
Flanged ends drilled or undrilled optionally.

W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)

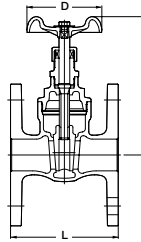


Fig. EB

- Undrilled unless drilling is specified as an option

Fig. EBH

- Drilled according to JIS 10K



Materials

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Bronze
Gland Packing	Plastic Graphite

*Size 2 1/2 & larger

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	mm
	mm	15	20	25	32	40	50	65	80	100	
L Threaded end to end		75	80	95	110	120	140	165	190	230	
H Height, valve open		96	111	122	142	165	197	225	264	309	
D Handwheel diam		55	60	70	80	90	100	115	155	225	
t* Thickness		8	9	9.5	10.5	11.5	13	14.5	16	19.5	

*Shall not be in accordance with JIS B 2240

CLASS 150 BRONZE LIFT CHECK VALVE

Screwed cap, Lift type disc
Threaded ends to BS21 (JIS B0203)

W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)

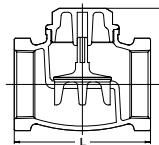


Fig. F

- Threaded end to BS21 (JIS B0203)

Fig. AKF

- Threaded end to ASME B1.20.1



Materials

Parts	Material
Body	Bronze
Cap	Brass/Bronze*
Disc	Bronze

*Size 2 1/2 & 3

Dimensions

Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	mm
	mm	10	15	20	25	32	40	50	65	80	100	
L Threaded end to end		44	53	65	77	85	100	119	139	158		
H Height, valve open		26	28	34	42	50	56	67	79	91		

CLASS 125 BRONZE SWING CHECK VALVE

Screwed Cap, Swing type disc
Threaded ends to BS21 (JIS B0203) or NPT, or solder joint ends.

W.O.G. non-shock 1.38 MPa (200 psi), Saturated steam pressure 0.86 MPa (125 psi)



Fig. R

- Threaded end to BS21 (JIS B0203)

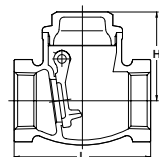
Fig. AKR

- Threaded end to ASME B1.20.1



Fig. CR

- Solder joint ends to JIS B2011 / ASME B16.18 (2 1/2 & 3)



Materials

Parts	Material
Body	Bronze
Cap	Brass/Bronze*
Hinge pin	Brass
Disc	Brass/Bronze*

*Size 4 only

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	mm
	mm	10	15	20	25	32	40	50	65	80	100	
L Threaded end to end		53	60	70	80	92	102	122	150	165	195	
L1 Solder		56	67	89	104	120	134	164	193	213		
H Height		39	39	45	52	62	67	79	91	102	119	

CLASS 150**BRONZE LIFT CHECK VALVE**Screwed Cap, Lift type disc
Threaded ends to BS21 (JIS B0203) or NPT,
or solder joint ends.

W.O.G. non-shock 1.72 MPa (250 psi)

**Fig. RF**

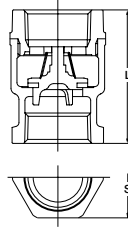
- Threaded end to BS21 (JIS B0203)

**Fig. CAF**

- Solder joint ends to ASME B16.18

Fig. AKAF

- Threaded end to ASME B1.20.1

**Materials**

Parts	Material
Body	Bronze
Cap	Bronze
Disc	NBR

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2
	mm	15	20	25	32	40	50
L Threaded end to end		53	59	67	78	84	98
L1 Solder		61	76	89	97	110	132
S		26	32	39	48	54	67

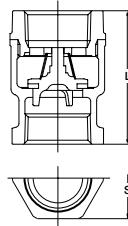
mm

5K**BRONZE LIFT CHECK VALVE**Screwed cap, Lift type disc
Threaded ends

W.O.G. non-shock 120°C (0.49 MPa)

**Fig. VF**

- Threaded end to BS21

**Materials**

Parts	Material
Body	Bronze
Cap	Bronze
Disc	Bronze

Dimensions

Nominal Size	inch	1 1/4	1 1/2	2
	mm	32	40	50
L Threaded end to end		62	69	82
S		45	52	63

mm

5K**BRONZE LIFT CHECK VALVE**Screwed cap, Lift type disc
Threaded ends to B21 (JIS B0203)

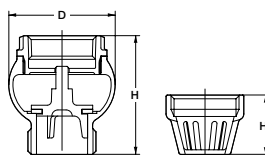
Water 80°C (0.49 MPa)

**Fig. FT**

- Threaded end to BS21 (JIS B0203)

**Fig. FTS**

- (Screen)

**Materials**

Parts	Material
Body	Bronze
Cap	Bronze
Disc	NBR

Dimensions

Nominal Size	inch	3/4	1	1 1/4	1 1/2	2	2 1/2	3
	mm	20	25	32	40	50	65	80
H Height		48	58	62	70	80	90	100
D		41	52	62	70	83	102	116
H1 Screen		25	29	32	35	43	50	51

mm

CLASS 150

Y-PATTERN STRAINER

Y-Pattern body, Screwed cap, 304 stainless steel screen
Threaded ends to BS21 (JIS B0203) or NPT,
or solder joint ends.

W.O.G. non-shock 1.72 MPa (250 psi), Saturated steam pressure 1 MPa (150 psi) up to size 2*

*Contact KITZ for larger sizes



Fig. Y

- Threaded end to BS21 (JIS B0203)

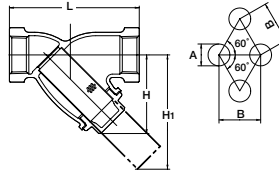


Fig. CY

- Solder joint ends to JIS B2011 / ASME B16.18 (2 1/2 & 3)

Fig. AKY

- Threaded end to ASME B1.20.1



Materials

Parts	Material
Body	Bronze
Body cap	Brass
Screen	Type 304 stainless steel*

	A	B
3/8 to 2	1.4	2.4
2 1/2 to 3	1.5	2.5

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
L Threaded end to end	70	80	100	115	135	160	195	230	240		
L1 Solder			80	105	125	145	170	210	250	280	
H Height	44	49	57	70	82	98	121	148	180		
H1	61	68	83	105	124	149	188	216	267		

CLASS 175

BRASS BUTTERFLY VALVE

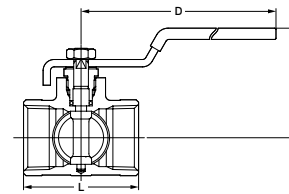
NBR lined disc, Balancing stop hand lever
Threaded ends

W.O.G. non-shock 1.21 MPa (175 psi)



Fig. FV

- Threaded end to BS21 (JIS B0203)

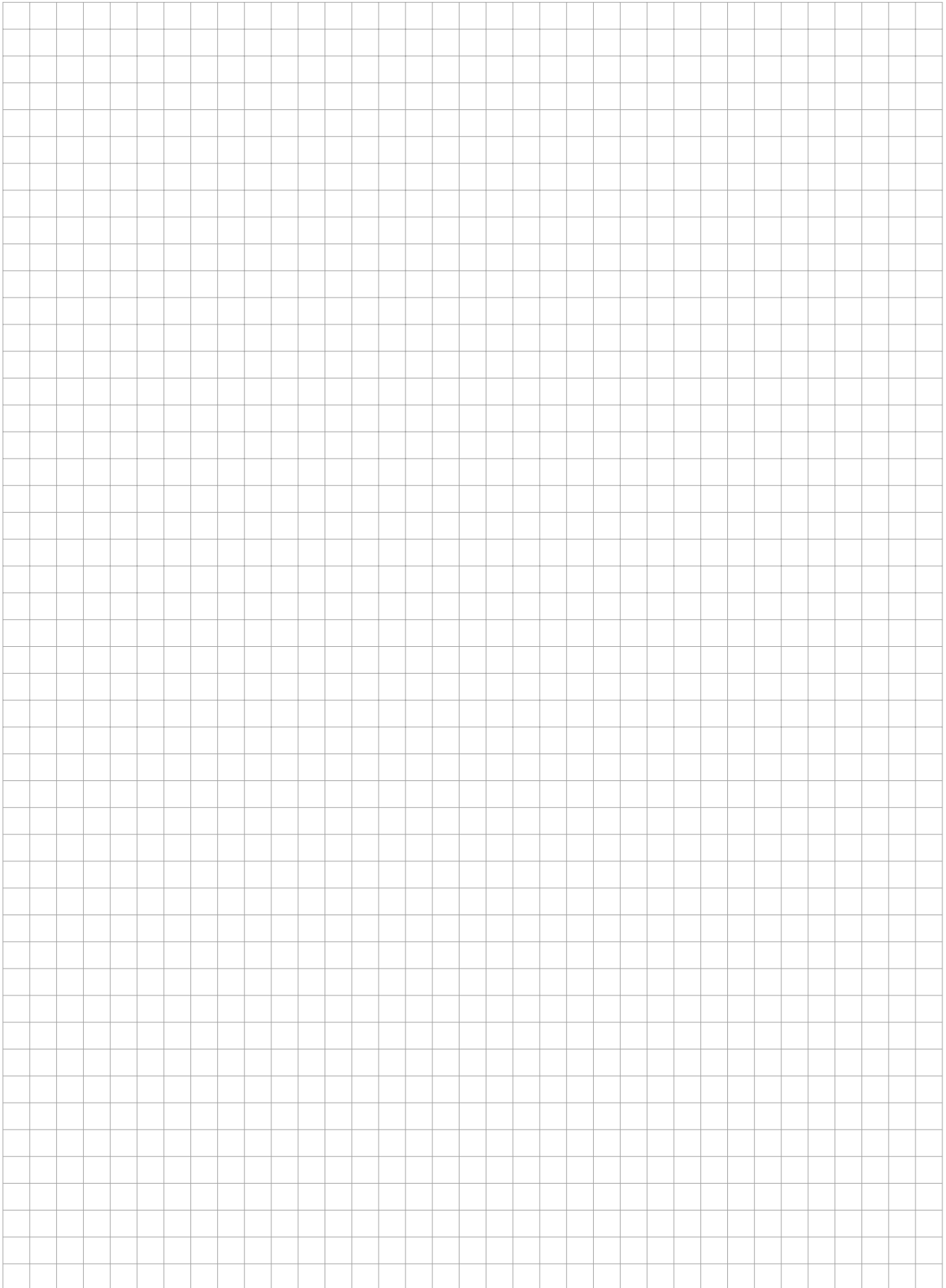


Materials

Parts	Material
Body	Brass
Stem	Type 304 stainless steel
Disc	Type 304 stainless steel + NBR
O-ring	NBR

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	mm
L Threaded end to end	47	51	58	67	73	82		
H Height	45	47	50	60	64	70		
D Handwheel diam	85	85	85	110	110	110		



10K

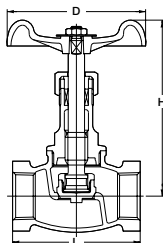
JIS 10K BRONZE GLOBE VALVE

Screwed Bonnet, Rising Stem
Designed to JIS B2011
Threaded end to JIS B0203 (also to BS21)

W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)



Fig. J



Materials

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Bronze
Gland Packing	Non-asbestos packing

*Size 1 & larger

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
	mm	8	10	15	20	25	32	40	50	65	80	
L Threaded end to end		50	55	65	80	90	105	120	140	180	200	
H Height, valve open		86	87	93	122	135	157	171	196	232	268	
D Handwheel diam		50	55	60	80	90	100	115	135	155	180	

10K

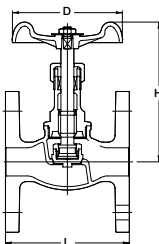
10K BRONZE GLOBE VALVE

Screwed Bonnet, Rising Stem,
Designed to JIS B2011
Threaded end to JIS B0203

Water, non-shock 120°C (1.4 MPa), Oil & water 120°C (1.0 MPa), Saturated steam pressure 1.0MPa



Fig. JB



Materials

Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Stem	K-Metal
Disc	Bronze
Gland Packing	Non-asbestos packing

*Size 1 & larger

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	mm
	mm	15	20	25	32	40	50	65	80	100	
L Threaded end to end		85	95	110	130	150	180	210	240	280	
H Height, valve open		93	122	135	157	171	196	232	268	323	
D Handwheel diam		60	80	90	100	115	135	155	180	225	
t* Thickness		10	10	12	12	14	14	16	16	18	

*Shall not be in accordance with JIS B 2011

5K

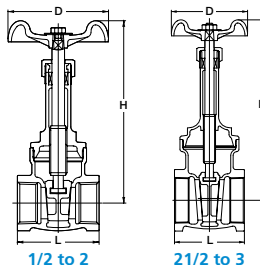
JIS 5K BRONZE GATE VALVE

Screwed Bonnet, Rising Stem
Designed to JIS B2011
Threaded end to JIS B0203 (also to BS21)

Water, non-shock 120°C (0.7 MPa), Oil & water 120°C (0.5 MPa), Saturated steam pressure 0.2MPa



Fig. M



1/2 to 2

2 1/2 to 3

Materials

Parts	Material
Body	Bronze
Bonnet	Bronze
Stem	K-Metal
Disc	Bronze
Gland Packing	Non-asbestos packing

Dimensions

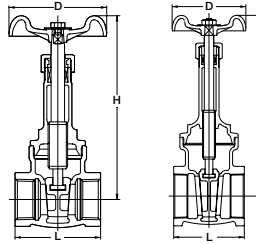
Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
	mm	15	20	25	32	40	50	65	80	
L Threaded end to end		50	60	65	75	85	95	115	130	
H Height, valve open		126	145	170	213	244	294	253	283	
D Handwheel diam		60	60	70	90	100	115	135	155	

10K**JIS 10K BRONZE GATE VALVE**Screwed Bonnet, Rising Stem
Designed to JIS B2011
Threaded ends to JIS B0203 (also to BS21)

Water, non-shock 120°C (1.4 MPa), Oil & water 120°C (1.0 MPa), Saturated steam pressure 0.7MPa



Fig. L

**Materials**

Parts	Material
Body	Bronze
Bonnet	Bronze
Stem	K-Metal
Disc	Bronze
Gland Packing	Non-asbestos packing

Dimensions

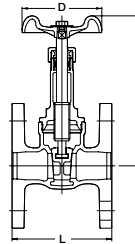
Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
	mm	15	20	25	32	40	50	65	80	
L Threaded end to end		55	65	70	80	90	100	120	140	
H Height, valve open		126	153	178	223	254	302	260	282	
D Handwheel diam		60	70	80	90	100	115	155	180	

10K**10K BRONZE GATE VALVE**Screwed Bonnet, Rising Stem,
Designed to JIS B2011
Flanged ends to JIS B2011

Water, non-shock 120°C (1.4 MPa), Oil & water 120°C (1.0 MPa), Saturated steam pressure 0.7MPa



Fig. LB

**Materials**

Parts	Material
Body	Bronze
Bonnet	Bronze
Stem	K-Metal
Disc	Bronze
Gland Packing	Non-asbestos packing

Dimensions

Nominal Size	inch	3/4**	1	1 1/4	1 1/2	2	2 1/2	3	4**	mm
	mm	20**	25	32	40	50	65	80	100**	
L Threaded end to end		90	100	110	125	140	170	190	220	
H Height, valve open		153	178	223	254	302	260	282	327	
D Handwheel diam		70	80	90	100	115	155	180	225	
t* Thickness		10	12	12	14	14	16	16	18	

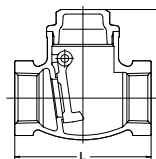
*t" Shall not be in accordance with JIS B 2011 **3/4 & 4 shall not be in accordance with JIS B2011

10K**JIS 10K BRONZE SWING CHECK VALVE**Screwed Bonnet, Swing type disc
Designed to JIS B2011, Threaded
ends to JIS B0203 (also to BS21)

Water, non-shock 120°C (1.4 MPa), Oil & water 120°C (1.0 MPa), Saturated steam pressure 0.7MPa



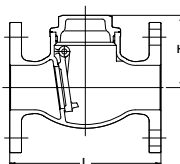
Fig. O

**Materials**

Parts	Material
Body	Bronze
Cap	Brass
Hinge pin	Brass
Disc	Bronze

Dimensions

Nominal Size	inch	1/4	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
	mm	10	15	20	25	32	40	50	65	80	
L Threaded end to end		55	65	80	90	105	120	140	180	200	
H Height, valve open		38.5	43	51.5	58.5	67	73.5	86	97	108	

10K**10K BRONZE SWING CHECK VALVE**Screwed Bonnet,
Swing type disc,
Flanged end to JIS B2240*Water, non-shock 120°C (1.4 MPa), Oil & water 120°C (1.0 MPa), Saturated steam pressure 0.7MPa***Fig. OB****Materials**

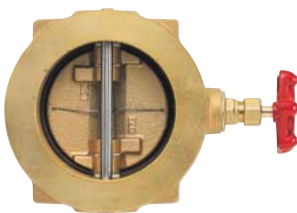
Parts	Material
Body	Bronze
Bonnet	Brass/Bronze*
Hinge pin	Brass
Disc	Bronze

*Size 4 only

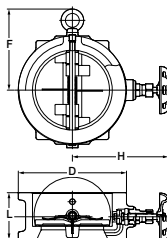
Dimensions

Nominal Size	inch mm	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
L Threaded end to end	85	95	110	130	150	180	210	240	280	
H Height	43	52	59	67	74	86	97	108	127	
t* Thickness	10	10	12	12	14	14	16	16	18	

t Shall not be in accordance with JIS B2240

10K**BRONZE WAFER TYPE CHECK VALVE**Double plate
Wafer connection JIS 10K*Water, non-shock 80°C (1.37 MPa), Oil & Gas 80°C (0.98 MPa)***Fig. BW**

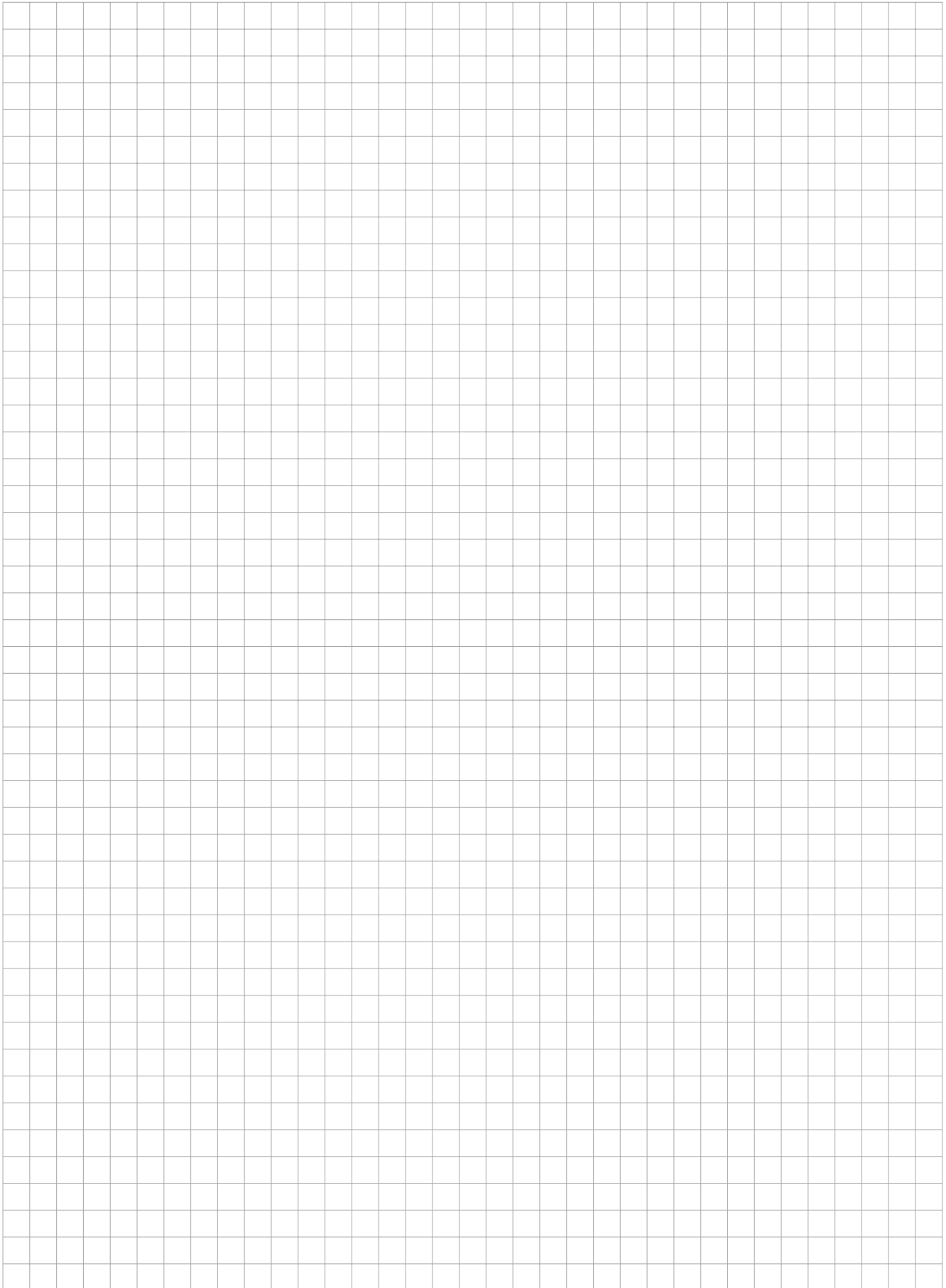
• With by-pass

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc A	Bronze
Disc B	PTFE

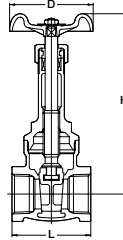
Dimensions

Nominal Size	inch mm	2	2 1/2	3	4	5	6	8	10	12
L Threaded end to end	54	54	57	64	70	76	95	108	144	
H Height	118	128	135	147	183	196	224	277	302	
D Handwheel diam	101	121	131	156	187	217	267	330	375	
F					135	150	177	216	240	



CLASS 125 BRONZE GATE VALVEScrewed Bonnet, Rising Stem, Designed to MSS SP-80
Threaded end to NPT or solder joint ends.

W.O.G. non-shock 1.38 MPa (200 psi), Saturated steam pressure 0.86 MPa (125 psi)

**Fig. AK125M**• Threaded end to
ASME B1.20.1**Fig. C125M**• Solder joint end to
ASME B16.18**Materials**

Parts	Material
Body	Bronze
Bonnet	Bronze
Stem	Bronze
Disc	Bronze
Gland Packing	Plastic Graphite

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
	mm	15	20	25	32	40	50	65	80
L Threaded end to end		51	56	66	68	74	84	115	130
L1 Solder		49	64	76	82	86	109		
H Height, valve open		129	155	180	216	257	296	371	432
D Handwheel diam		55	60	70	80	90	100	135	155

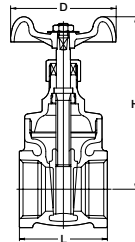
CLASS 125 BRONZE GATE VALVE

Screwed Bonnet, Non-rising Stem, Threaded end to JIS B0203 (also to BS21)

W.O.G. non-shock 1.18 MPa (170 psi), Saturated steam pressure 0.88 MPa (125 psi)

**Fig. S**

• Threaded end to JIS B0203

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	Brass
Gland Packing	Plastic Graphite

Dimensions

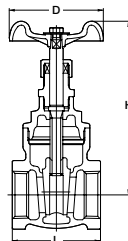
Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
	mm	10	15	20	25	32	40	50	65	80
L Threaded end to end		38	42	47	50	60	63	72	80	90
H Height, valve open		75	75	86	97	117	126	154	164	200
D Handwheel diam		50	50	55	60	70	80	90	100	115

CLASS 150 BRONZE GATE VALVEScrewed Bonnet, Non-rising Stem, Designed to MSS SP-80
Threaded ends to NPT

W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.30 MPa (150 psi)

**Fig. AK150E**

• Threaded end to ASME B1.20.1

**Materials**

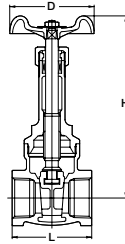
Parts	Material
Body	Bronze
Bonnet	Bronze
Stem	Bronze
Disc	Bronze
Gland Packing	Plastic Graphite

Dimensions

Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2
	mm	10	15	20	25	32	40	50
L Threaded end to end		43	49	53	61	68	74	84
H Height, valve open		86	98	114	126	145	176	201
D Handwheel diam		50	55	70	70	80	90	100

CLASS 150 BRONZE GATE VALVEScrewed Bonnet, Rising Stem, Designed to MSS SP-80
Threaded ends to NPT or solder joint ends.

W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)

**Fig. AK150L**• Threaded end to
ASME B1.20.1**Fig. C150L**• Solder joint end to
ASME B16.18**Materials**

Parts	Material
Body	Bronze
Bonnet	Bronze
Stem	Bronze
Disc	Bronze
Gland Packing	Plastic Graphite

Caution

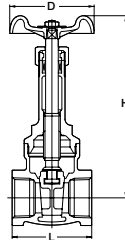
Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
	mm	15	20	25	32	40	50	65	80
L Threaded end to end		51	56	66	68	74	84	120	140
L1 Solder		49	64	76	82	86	109		
D Height, valve open		137	157	180	216	257	296	385	432
D Handwheel diam		55	70	70	80	90	100	155	155

CLASS 150 BRONZE GATE VALVEUnion Bonnet, Rising Stem, Designed to MSS SP-80
Threaded ends to NPT or solder joint ends.

W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)

**Fig. AK150LU**• Threaded end to
ASME B1.20.1**Fig. C150LU**• Solder joint end to
ASME B16.18**Materials**

Parts	Material
Body	Bronze
Bonnet	Bronze
Stem	Bronze
Disc	Bronze
Gland Packing	Flexible graphite & Aluminum

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

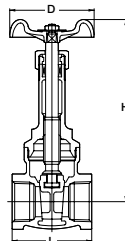
Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
	mm	15	15	15	20	25	32	40	50
L Threaded end to end		45	46	51	56	66	68	74	84
L1 Solder				49	64	76	82	86	109
D Height, valve open		108	108	137	157	180	216	257	297
D Handwheel diam		50	50	55	70	70	80	90	100

CLASS 300 BRONZE GATE VALVEUnion Bonnet, Rising Stem, Designed to MSS SP-80
Threaded ends to NPT

W.O.G. non-shock 6.89 MPa (1000 psi), Saturated steam pressure 2.07 MPa (300 psi)

**Fig. AK300LU**

• Threaded end to ASME B1.20.1

**Materials**

Parts	Material
Body	Bronze
Bonnet	Bronze
Stem	Bronze
Disc	Copper-nickel alloy
Gland Packing	Flexible graphite & Aluminum

Dimensions

Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2
	mm	10	15	20	25	32	40	50
L Threaded end to end		46	51	56	66	74	84	98
H Height, valve open		125	149	173	194	228	274	313
D Handwheel diam		60	70	80	80	100	115	135

CLASS 150

BRONZE GLOBE VALVE

Union Bonnet*, Rising Stem, Designed to MSS SP-80
Threaded end to NPT or solder joint ends.

W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)

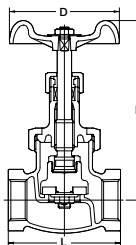
*Size 2 1/2 and larger = Bolted bonnet



Fig. AK150D

• Threaded end to
ASME B1.20.1

Fig. C150D

• Solder joint end to
ASME B16.18

Materials

Parts	Material
Body	Bronze
Bonnet	Bronze
Stem	Bronze
Disc	Reinforced PTFE
Gland Packing	Plastic Graphite

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
	mm	8	10	15	20	25	32	40	50	65	80	100
L Threaded end to end		53	55	64	78	90	105	120	145	170	200	245
L1 Solder		58	61	72	95	112	126	145	180	205	244	312
H Height, valve open		109	109	116	136	149	173	182	209	247	275	298
D Handwheel diam		60	60	70	90	100	115	115	135	155	180	225

CLASS 300

BRONZE GLOBE VALVE

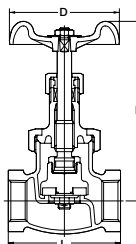
Union Bonnet, Rising Stem, Designed to MSS SP-80
Threaded end to NPT

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 2.07 MPa (300 psi)



Fig. AK300D

• Threaded end to ASME B1.20.1



Materials

Parts	Material
Body	Bronze
Bonnet	Bronze
Stem	Bronze
Disc	Reinforced PTFE
Gland Packing	Flexible graphite & aluminum

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
	mm	8	10	15	20	25	32	40	50
L Threaded end to end		53	55	64	78	90	105	120	145
H Height, valve open		113	113	126	139	157	187	192	221
D Handwheel diam		60	60	80	90	100	115	135	155

CLASS 125

BRONZE Y-PATTERN SWING CHECK VALVE

Screwed cap, Swing type disc
Threaded ends to BS21 or NPT,
or solder joint ends.

W.O.G. non-shock 1.38 MPa (200 psi), Saturated steam pressure 0.86 MPa (125 psi)

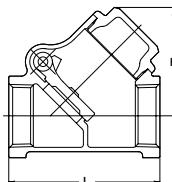


Fig. YR

• Threaded end to BS21



Fig. CYR

• Solder joint end to
ASME B16.18

Materials

Parts	Material
Body	Bronze
Cap	Brass
Hinge pin	Copper
Disc	Bronze

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
	mm	15	20	25	32	40	50	65	80
L Threaded end to end		56	70	80	95	110	128	158	184
L1 Solder		67	86	105	121	137	170	194	222
H Height		40	49	58	71	80	95	114	131
H Solder		38	47	56	69	77	92	111	127

CLASS 150**BRONZE Y-PATTERN SWING CHECK VALVE**

Screwed cap, Swing type disc,
Designed to MSS SP-80 Type 3
Threaded ends to NPT or
solder joint ends.

W.O.G. non-shock 2.07 MPa (300 psi), Saturated steam pressure 1.03 MPa (150 psi)



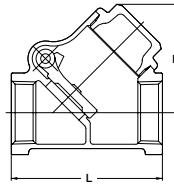
Fig. AK150YR

- Threaded end to ASME B1.20.1



Fig. C150YR

- Solder joint end to ASME B16.18

**Materials**

Parts	Material
Body	Bronze
Cap	Brass
Hinge pin	Copper
Disc	Bronze

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
	mm	10	15	20	25	32	40	50	65	80
L Threaded end to end		54	60	72	84	99	113	131	162	186
L1 Solder		61	67	86	105	121	137	170	194	222
H Height		39	39	49	58	70	79	95	114	132

CLASS 300**BRONZE Y-PATTERN SWING CHECK VALVE**

Screwed cap, Swing type disc,
Designed to MSS SP-80
Threaded ends to BS21 or NPT

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 2.07 MPa (300 psi)

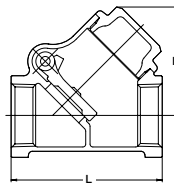


Fig. 300YR

- Threaded end to BS21

Fig. AK300YR

- Solder joint end to ASME B1.20.1

**Materials**

Parts	Material
Body	Bronze
Cap	Bronze
Hinge pin	Copper
Disc	Bronze

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2
	mm	15	20	25	32	40	50
L Threaded end to end		60	72	84	99	113	131
H Height, valve open		42	51	61	74	83	98

CLASS 300**BRASS GATE VALVE AS 1628**

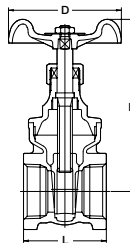
Screwed Bonnet, Non-rising Stem,
Designed to AS 1628-2001
Threaded ends to AS 1722.1

Working temperature and pressure, non-shock 99°C / 1.7 MPa



Fig. AS-FH

- Australian Standard AS 1628 Lic No 2054

**Materials**

Parts	Material	AS Designation
Body	Brass	AS 2345
Bonnet	Brass	AS 2345
Stem	Brass	AS 2345
Disc	Brass	AS 2345
Gland Packing	Plastic Graphite	Asbestos free packing

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2
	mm	15	20	25	32	40	50
L Threaded end to end		55	60	68	78	81	94
H Height, valve open		74	86	94	116	128	158
D Handwheel diam		50	55	60	70	80	90

TYPE 600

BRASS BALL VALVE, FULL PORT

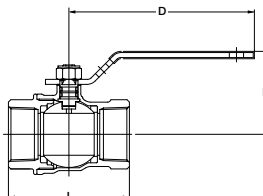
Screwed body cap, Blowout-proof Stem
Threaded ends to ASME B1.20.1

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.03 MPa (150 psi)



Fig. AKTAF

• Threaded end to ASME B1.20.1



Materials

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
Gland Packing	PTFE

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	mm
L Threaded end to end	mm	8	10	15	20	25	32	40	50	
H Height		41	42	53	60	72	82	92	105	
D Length of Handle		39	39	42	51	59	64	73	80	
		82	82	82	100	130	130	150	150	

TYPE 600

BRASS BALL VALVE, FULL PORT

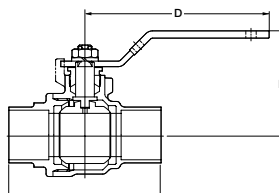
Screwed body cap, Blowout-proof Stem
Solder joint ends to ASME B16.18

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.03 MPa (150 psi)



Fig. CTAF

• Solder end to ASME B16.18



Materials

*Size 2 1/2 & 3

Parts	Material
Body	Brass/Bronze*
Body cap	Brass/Bronze*
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
Gland Packing	PTFE

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
L Threaded end to end	mm	10	15	20	25	32	40	50	65	80	
H Height		46	54	73	88	100	115	140	163	187	
D Length of Handle		39	42	51	59	64	73	80	108	122	
		82	82	100	130	130	150	150	198	300	

TYPE 600

BRASS BALL VALVE, FULL PORT

Screwed body cap, Blowout-proof stem.
Double O-ring stem seals
Threaded ends to NPT or solder joint ends.

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.03 MPa (150 psi)

Maximum pressure temperature limitation: 150 psi at 300°F



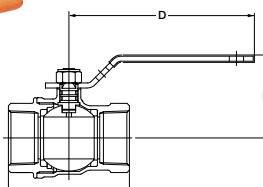
Fig. AKTAFL

• Threaded end to ASME B1.20.1



Fig. CTFL

• Solder joint end to ASME B16.18



Materials

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	NBR, FKM

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	mm
L Threaded end to end	mm	8	10	15	20	25	32	40	50	
L1 Solder		41	42	53	60	72	82	92	105	
H Height		36	36	39	48	55	61	68	76	
D Length of Handle		82	82	82	100	130	130	150	150	

TYPE 600**BRASS BALL VALVE, FULL PORT**

Stainless steel trim
Screwed body cap, Blowout-proof Stem
Threaded ends to ASME B1.20.1

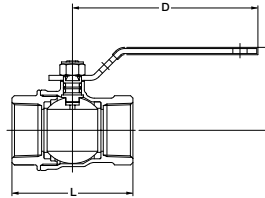
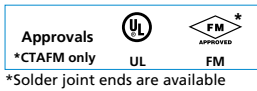
W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.03 MPa (150 psi)

**Fig. AKTAFM**

- Threaded end to ASME B1.20.1

Fig. CTAFM*

- Solder joint end to ASME B16.18

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	Stainless Steel (type 316)
Ball	Stainless Steel (type 316 or Gr. CF8M)
Ball seat	PTFE
Gland Packing	PTFE

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
	mm	8	10	15	20	25	32	40	50
L Threaded end to end		41	42	53	60	72	82	92	105
L1 Solder			40	54	73	88	100	115	140
H Height		39	39	42	51	58	64	73	80
D Length of Handle		82	82	82	100	130	130	150	150

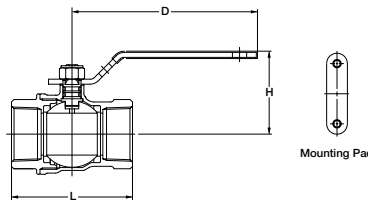
TYPE 600**BRASS BALL VALVE, FULL PORT**

Mounting pad
Screwed body cap, Blowout-proof Stem
Threaded ends to ASME B1.20.1

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.03 MPa (150 psi)

**Fig. AKTAF**

- Threaded end to ASME B1.20.1

**Materials**

Parts	Material
Body	Brass/Bronze*
Body cap	Brass/Bronze*
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
Gland Packing	PTFE

*Size 2 1/2 and larger

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
	mm	8	10	15	20	25	32	40	50	65	80	100
L Threaded end to end		41	42	53	60	72	82	92	105	135	156	192
H Height		39	39	42	52	59	65	74	81	109	123	141
D Length of Handle		82	82	82	100	130	130	150	150	200	300	300

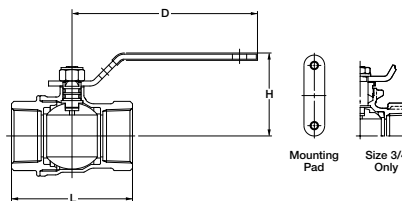
TYPE 600**BRASS BALL VALVE, FULL PORT**

250 WSP Steam trim, Mounting pad
Screwed body cap, Blowout-proof stem.
Threaded ends to ASME B1.20.1

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.72 MPa (250 psi)

**Fig. AKTAFPM**

- Threaded end to ASME B1.20.1

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	Stainless Steel (type 316)
Ball	Stainless Steel (type 316 or Gr. CF8M)
Ball seat	PTFE
Gland Packing	PTFE

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
	mm	8	10	15	20	25	32	40	50	65	80	100
L Threaded end to end		41	42	53	60	72	82	92	105	135	156	192
H Height		39	39	42	51	59	64	73	80	108	122	140
D Length of Handle		81	81	81	100	130	130	150	150	200	300	300

TYPE 600

BRASS BALL VALVE, FULL PORT

Drainable, Screwed body cap,
Blowout-proof Stem, Drain port
Threaded ends to ASME B1.20.1

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.03 MPa (150 psi)



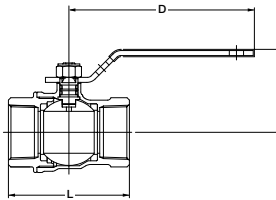
Fig. AKTAFD

• Threaded end to
ASME B1.20.1

Fig. CTAFD*

• Solder joint end to
ASME B16.18

*Solder joint ends are available



Materials

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
Gland Packing	PTFE

Dimensions

Nominal Size	inch mm	1/2 15	3/4 20	1 25
L Threaded end to end		55	62	73
L1 Solder		54	73	88
H Height		42	51	59
D Length of Handle		82	100	130

TYPE 600

BRASS BALL VALVE, FULL PORT

Threaded end 3/4 Hose connection
with cap & chain, Blowout-proof stem,
Threaded/Hose connection
(ASME B1.20.1/ASME B1.20.7 3/4 11.5NHR)

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.03 MPa (150 psi)



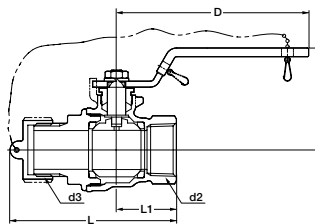
Fig. AKTAFD

• Threaded end to
ASME B1.20.1

Fig. CTAFD*

• Solder joint end to
ASME B16.18

*Solder joint ends are available



Materials

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
Gland Packing	PTFE

Dimensions

Nominal Size	inch mm	1/2 15	3/4 20
L Threaded end to end		74	84
L1 Solder		75	90
H Height		42	51
D Length of Handle		82	100
d2 Threaded		NPT 1/2	NPT 1/2
d3 Hose		3/4-11.5 NHR	3/4-11.5 NHR

TYPE 600

BRASS BALL VALVE, FULL PORT

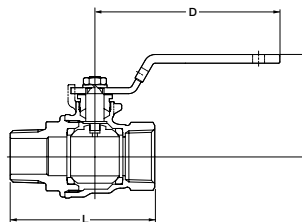
Screwed body cap,
Blowout-proof Stem, Male & Female,
Threaded ends to ASME B1.20.1

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.03 MPa (150 psi)



Fig. AKTAFO

• Threaded end to ASME B1.20.1



Materials

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
Gland Packing	PTFE

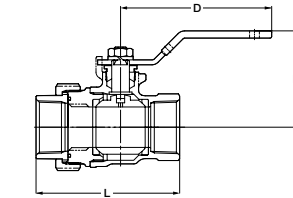
Dimensions

Nominal Size	inch mm	1/4 8	3/8 10	1/2 15	3/4 20	1 25
L Threaded end to end		52	53	66	73	88
H Height		39	39	42	51	59
D Length of Handle		82	82	82	100	130

TYPE 600**BRASS BALL VALVE, FULL PORT**

Single union, Screwed body cap,
Blowout-proof Stem,
Threaded ends to ASME B1.20.1

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.03 MPa (150 psi)

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
Gland Packing	PTFE

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
mm	8	10	15	20	25	32	40	50	
L Threaded end to end	52	52	63	75	88	98	113	126	
H Height	39	39	42	51	59	64	73	80	
D Length of Handle	82	82	82	100	130	130	150	150	

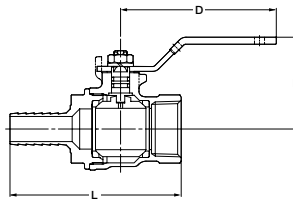
Fig. AKTAFU

• Threaded end to ASME B1.20.1

TYPE 600**BRASS BALL VALVE, FULL PORT**

Threaded and x Hose connection
Screwed body cap, Blowout-proof stem,
Double O-ring stem seals
(ASME B1.20.1 x Barbed hose connection)

W.O.G. non-shock 4.14 MPa (600 psi), Saturated steam pressure 1.03 MPa (150 psi)

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	NBR, FKM

Dimensions

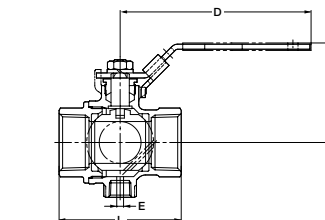
Nominal Size	inch	1/2	3/4	1
mm	15	20	25	
L Threaded end to end	74	85	103	
H Height	39	48	55	
D Length of Handle	82	100	130	

• Barbed connector is sized to accept standard hose I.D. matching valve pipe size

Fig. AKTAFB**TYPE 200****BRASS BALL VALVE, FULL PORT**

Safety exhaust, Screwed body cap,
Blowout-proof stem, Latch lock handle
Threaded ends to ASME B1.20.1

W.O.G. non-shock 1.38 MPa (200 psi)

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
Gland Packing	PTFE

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
mm	8	10	15	20	25	32	40	50	
L Threaded end to end	41	42	53	60	72	82	92	105	
H Height	38	39	42	51	59	64	73	80	
E Exhaust hole	4.1	4.1	4.1	4.1	4.1	4.1	4.1	4.1	
D Length of Handle	81	81	81	100	130	130	150	150	

• Exhaust hole diameter : 4.1mm (all nominal size)

Fig. AKTAFS

• Threaded end to ASME B1.20.1

TYPE 400/600

BRASS BALL VALVE

Screwed body cap, Blowout-proof Stem,
Double O-ring stem seals
Threaded ends to BS21 or NPT, or solder joint ends.

AKTH, CTH W.O.G. non-shock 4.14 MPa (600 psi), W.O.G. 150°C non-shock 1.38 MPa (200 psi)
TH W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C non-shock 1.38 MPa (200 psi)

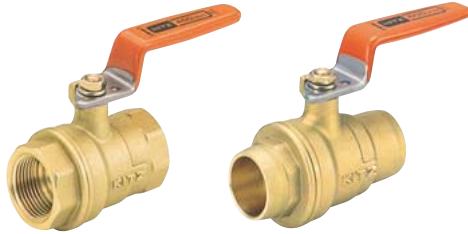


Fig. TH

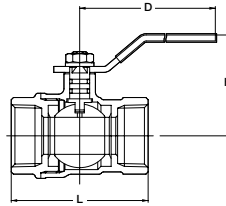
- Threaded end to BS21

Fig. AKTH

- Threaded end to ASME B1.20.1

Fig. CTH

- Solder joint end to ASME B16.18



Materials

*AKTH size 4 only

Parts	Material
Body	Brass/Bronze*
Body cap	Brass/Bronze*
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
	mm	8	10	15	20	25	32	40	50	65	80	100
L Threaded end to end		44	45	56	63	74	82	91	104	127	153	179
L1 Solder		47	47	54	73	88	98	113	135	147	177	
H Height		41	41	45	48	54	58	63	74	91	105	124
H1 Height solder		41	41	45	48	54	58	63	74	89	103	
D Length of Handle		60	60	80	80	110	110	110	140	200	300	400

*TH: 1/4 to 2 AKTH: 2 1/2 and larger

TYPE 400

BRASS BALL VALVE

Screwed body cap, Blowout-proof Stem,
Double O-ring stem seals
Threaded ends to BS21 or NPT

W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C 0.69 MPa (100 psi)



Fig. T

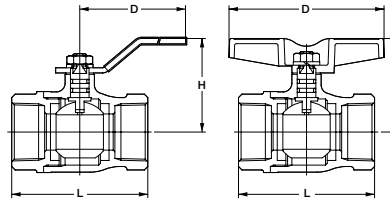
- Threaded end to BS21

Fig. AKT

- Threaded end to ASME B1.20.1

Fig. TT

- Threaded end to BS21



Materials

Parts	Material
Body	Brass/Bronze*
Body cap	Brass/Bronze*
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

*Size 4 only

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
	mm	8	10	15	20	25	32	40	50	65	80	100
L Threaded end to end		50	50	65	68	79	86	96	109	127	153	179
H Height		45	45	45	50	55	60	65	75	91	105	124
H1 TT: Height		41	41	44	48	55	61	66	80			
D Length of Handle		60	60	80	80	110	110	110	140	200	300	400
D1 TT: Length of Handle		65	65	80	80	90	105	105	120			

*TT: 1/4 to 2

TYPE 400

BRASS BALL VALVE

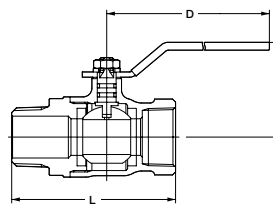
Screwed body cap, Blowout-proof Stem,
Double O-ring stem seals
Male & Female Threaded ends to BS21 or NPT

W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C 0.69 MPa (100 psi)



Fig. TO

- Threaded end to BS21



Materials

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Dimensions

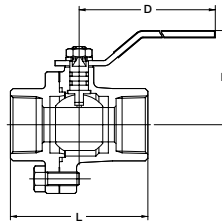
Nominal Size	inch	1/4	3/8	1/2	3/4	1
	mm	8	10	15	20	25
L Threaded end to end		59	60	74	80	94
H Height		45	45	45	50	55
D Length of Handle		60	60	80	80	110

TYPE 400**BRASS BALL VALVE**Bolted body and cap, Blowout-proof Stem,
Double O-ring stem seals, Threaded ends to BS21

W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C 0.69 MPa (100 psi)

**Fig. TM**

• Threaded end to BS21

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	mm
	mm	10	15	20	25	32	40	50	65	80
L Threaded end to end		56	60	68	80	86	101	117	136	160
H Height		45	45	49	55	60	65	75	91	105
D Length of Handle		60	80	80	110	110	110	140	200	300

TYPE 600**BRASS BALL VALVE**One-piece body, Blowout-proof Stem,
Threaded ends to BS21 or NPT

W.O.G. non-shock 4.14 MPa (600 psi), W.O.G. 150°C 1.03 MPa (150 psi)

**Fig. TK**

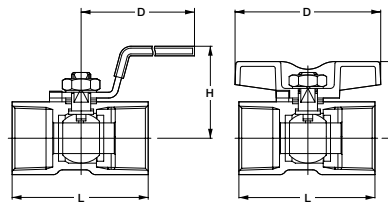
• Threaded end to BS21

**Fig. TKT**

• Threaded end to BS21

Fig. AKTK

• Threaded end to ASME B1.20.1

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	Reinforced PTFE
Grand packing	Reinforced PTFE

Dimensions

Nominal Size	inch	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	mm
	mm	6	8	10	15	20	25	32	40	50	
L Threaded end to end		32	39	44	56.5	59	71	78	83	100	
H Height			31	36	41	44	48	54	65	72	
H1 TKT: Height		23	23	27	31	34	42	48	53	60	
D Length of Handle			60	70	85	85	100	100	125	125	
D1 TKT: Length of Handle		35	35	40	60	60	76	76	100	100	

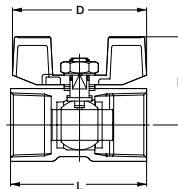
*Size 1/8 TKT only

TYPE 600**BRASS BALL VALVE**One-piece body, Blowout-proof Stem, with Wing handle
Threaded ends to BS21 or NPT

W.O.G. non-shock 4.14 MPa (600 psi), W.O.G. 150°C 1.03 MPa (150 psi)

**Fig. TKW**

• Threaded end to BS21

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	Reinforced PTFE
Grand packing	Reinforced PTFE

Dimensions

Nominal Size	inch	1/8	1/4	3/8	1/2	3/4	mm
	mm	6	8	10	15	20	
L Threaded end to end		32	39	44	56.5	59	
H Height		25	25	29	35	39	
D Length of Handle		35	35	40	55	55	

TYPE 400

BRASS BALL VALVE, FULL PORT

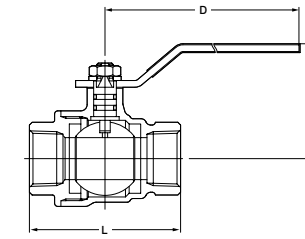
Screwed body cap, Blowout-proof Stem,
Double O-ring stem seals
Threaded ends to BS21

W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C 0.69 MPa (100 psi)



Fig. TF

• Threaded end to BS21



Materials

Parts	Material
Body	Brass/Bronze*
Body cap	Brass/Bronze*
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

*Size 2 only

Dimensions

Nominal Size	inch mm	1/2	3/4	1	1 1/4	1 1/2	2
L Threaded end to end		62	73	85	98	108	124
H Height		48	54	58	64	75	84
D Length of Handle		80	110	110	110	140	150

TYPE 400

BRASS BALL VALVE, FULL PORT

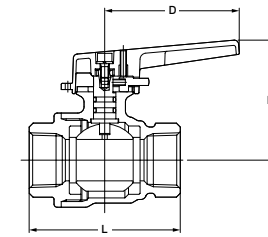
Locking device, Screwed body cap,
Blowout-proof Stem, Double O-ring stem seals
Threaded ends to BS21 or NPT

W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C 0.69 MPa (100 psi)



Fig. TFJ

• Threaded end to BS21



Materials

Parts	Material
Body	Brass/Bronze*
Body cap	Brass/Bronze*
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

*Size 2 only

Dimensions

Nominal Size	inch mm	1/2	3/4	1	1 1/4	1 1/2	2
L Threaded end to end		62	73	85	98	108	124
H Height		53	58	67	72	90	98.5
D Length of Handle		65	65	90	90	110	110

TYPE 400

BRASS BALL VALVE

Screwed body cap, Blowout-proof Stem,
Double O-ring stem seals
Threaded end to BS21 or NPT, or solder joint end

TL, CTL W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C 0.69 MPa (100 psi),
TLT W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 80°C 1.96 MPa (286 psi)



Fig. TL

• Threaded end to BS21



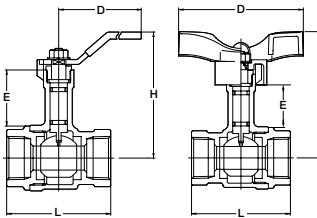
Fig. CTL

• Solder joint end to ASME B16.18



Fig. TLT

• Threaded end to ASME B1.20.1



Materials

Parts	Material
Body	Bronze
Body cap	Bronze
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Caution

Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch mm	1/2	3/4	1	1 1/4	1 1/2	2
L Threaded end to end		56	65	78	86	96	109
H Height		75	79	83	98	102	109
H1 Height: TLT		79	83	90	105	109	124
D Length of Handle: TL & CTL		80	80	110	110	110	140
D Length of Handle: TLT		82	82	94	94	94	120

TYPE 400

BRONZE BALL VALVE

Single union, Screwed body and cap,
Blowout-proof stem, Double O-ring stem seals,
Threaded ends to BS21 or NPT, or solder joint ends

W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 80°C 1.96 MPa (286 psi)



Fig. TLTU

- Threaded end to BS21

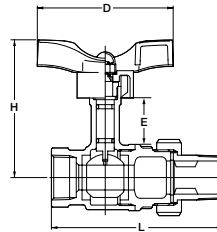


Fig. CTLTU*

- Solder joint end to ASME B16.18

*Solder joint ends are available

Materials

Parts	Material
Body	Bronze
Body cap	Bronze
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch	1/2	3/4	1	mm
	mm	15	20	25	
L Threaded end to end		90.5	103.5	119	
L1 Solder		89.5	107.5	124	
H Height		79	83	90	
D Length of Handle		82	82	94	

10K

BRONZE BALL VALVE

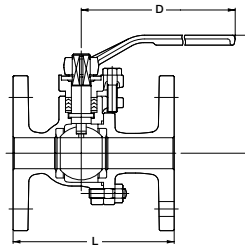
Bolted body cap, Full bore
Fringed ends to JIS B2240 10K

W.O.G. non-shock 1.37 MPa (14kgf/cm²), W.O.G. 150°C 0.68 MPa (7kgf/cm²)



Fig. TB

- Flanged ends to JIS 10K



Materials

Parts	Material
Body	Bronze
Body cap	Bronze
Stem	K-Metal
Ball	Brass (chrome plated)/ Stainless Steel*
Ball seat	PTFE
Grand packing	PTFE

*Size 4 only

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	mm
	mm	15	20	25	32	40	50	65	80	100	
L Threaded end to end		110	120	130	140	165	180	190	200	230	
H Height		85	88	95	100	115	122	153	162	190	
D Length of Handle		130	130	160	160	230	230	400	400	460	

TYPE 600

BRASS BALL VALVE, FULL PORT

Three piece body with Mounting pad
Threaded end to ASME B1.20.1
Solder jointed to ASME B16.18

W.O.G. non-shock 2.76 MPa (600 psi), W.O.G. 150°C 1.03 MPa (150 psi)



Fig. AK3TM

- Threaded end to ASME B1.20.1

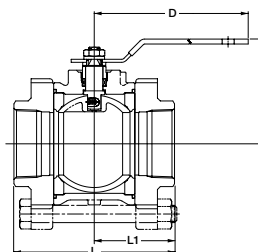


Fig. C3TM*

- Solder joint end to ASME B16.18

*Solder joint ends are available

Materials

Parts	Material
Body	Brass/Bronze*
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
Grand packing	PTFE

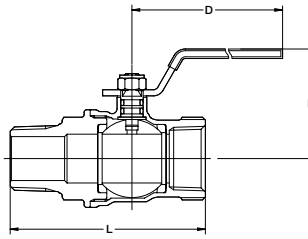
*Size 2 1/2 only

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	mm
	mm	8	10	15	20	25	32	40	50	65	
L Threaded end to end		49	49	61	70	83	99	117	139	167	
L1 Solder				49	61	73	83	99	117	139	
H Height		39	39	48	55	63	69	78	85	108	
D Length of Handle		82	82	82	100	130	130	150	150	200	

TYPE 600**BRASS BALL VALVE, FULL PORT**Screwed body cap, Blowout-proof Stem,
Double O-ring stem seals
Male & Female Threaded ends to BS21*W.O.G. non-shock 4.14 MPa (600 psi), W.O.G. 150°C 1.03 MPa (150 psi)***Fig. ZO**

• Threaded end to BS21

**Materials**

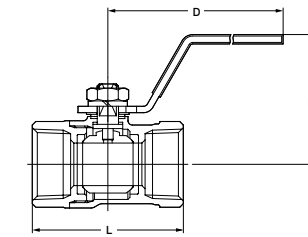
Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch mm	1/4	3/8	1/2	3/4	1	mm
L Threaded end to end		59	60	74	80	94	
H Height		37	37	40	44	50	
D Length of Handle		70	70	80	80	110	

TYPE 400**BRASS BALL VALVE, FULL PORT**Screwed body cap, Blowout-proof Stem,
Double O-ring stem seals
Male & Female Threaded ends to BS21*W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C 1.03 MPa (150 psi), Saturated steam pressure 0.98 MPa (142 psi)***Fig. ZS**

• Threaded end to BS21

**Materials**

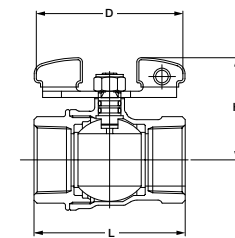
Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal (chrome plated)
Ball	Brass (chrome plated)
Ball seat	Reinforced PTFE

Dimensions

Nominal Size	inch mm	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	mm
L Threaded end to end		42	43	51	59	71	78	88	99	
H Height		44	44	46	49	63	67	71	76	
D Length of Handle		72	72	87	87	116	116	117	117	

TYPE 600**BRASS BALL VALVE, FULL PORT**Screwed body cap, Blowout-proof Stem,
Double O-ring stem seals
Threaded ends to BS21*W.O.G. non-shock 4.14 MPa (600 psi), W.O.G. 150°C 1.03 MPa (150 psi)***Fig. ZET**

• Threaded end to BS21

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

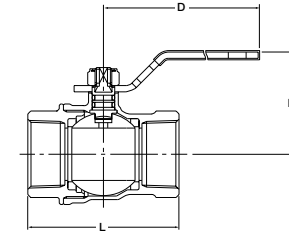
Dimensions

Nominal Size	inch mm	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	mm
L Threaded end to end		42	42	52	60	72	84	92	110	
H Height		34	34	40	44	53	58	74	81	
D Length of Handle		55	55	70	70	100	100	130	130	

TYPE 600**BRASS BALL VALVE, FULL PORT**Bolted body and cap, Blowout-proof Stem,
Double O-ring stem seals,
Threaded ends to ASME B1.20.1

W.O.G. non-shock 4.14 MPa (600 psi)*, W.O.G. 150°C 1.03 MPa (150 psi)

*Size 4 : W.O.G. non-shock 2.76Mpa (400psi), W.O.G. 150°C 0.69Mpa (100psi)

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Fig. AKSZA

• Threaded end to ASME B1.20.1

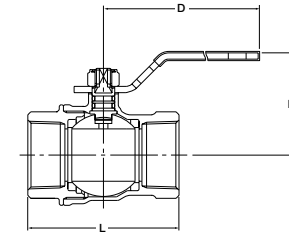
Approvals

**Dimensions**

Nominal Size	inch mm	1/4 8	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50	2 1/2 65	3 80	4 100
L Threaded end to end		42	42	53	60	72	84	92	110	138	167	193
H Height		37	37	40	43	50	55	65	72	100	112	131
D Length of Handle		70	70	80	80	110	110	150	150	200	300	300

TYPE 600**BRASS BALL VALVE, FULL PORT**Bolted body and cap, Blowout-proof Stem,
Double O-ring stem seals,
Threaded ends to BS21

W.O.G. non-shock 4.14 MPa (600 psi), W.O.G. 150°C 1.03 MPa (150 psi)

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Fig. SZA

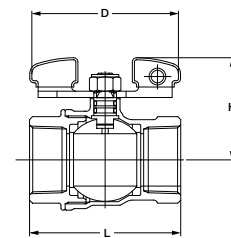
• Threaded end to BS21

Dimensions

Nominal Size	inch mm	1/4 8	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50
L Threaded end to end		42	42	52	60	72	84	92	110
H Height		36	36	40	43	50	54	64	72
D Length of Handle		70	70	80	80	110	110	150	150

TYPE 600**BRASS BALL VALVE, FULL PORT**Bolted body and cap, Blowout-proof Stem,
Double O-ring stem seals,
Threaded ends to ASME B1.20.1

W.O.G. non-shock 4.14 MPa (600 psi), W.O.G. 150°C 1.03 MPa (150 psi)

**Materials**

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Fig. AKSZAW

• Threaded end to ASME B1.20.1

Approvals

**Dimensions**

Nominal Size	inch mm	1/4 8	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50
L Threaded end to end		42	42	53	60	72	84	92	110
H Height		34	34	39	43	52	58	73	81
D Length of Handle		55	55	70	70	100	100	130	130

TYPE 400

3-WAY BRASS BALL VALVE

Screwed body cap, 2-seat, L-port design,
Blowout-proof Stem, Double O-ring stem seals*
Threaded ends to BS21 or NPT, or solder joint ends.

W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C 0.69 MPa (100 psi)

*Size 1/2 and larger



Fig. TN

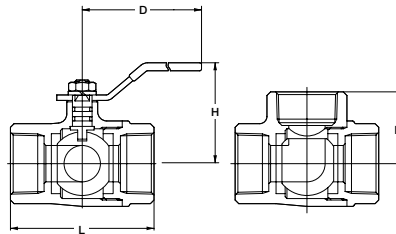
• Threaded end to BS21

Fig. AKTN

• Threaded end to ASME B1.20.1

Fig. CTN

• Solder joint end to
ASME B16.18



Materials

*Size 2 1/2 and 3

Parts	Material
Body	Brass/Bronze*
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Caution Solder joint end valves should not be used in service where the temperature of line fluid is higher than the softening point of solder.

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
	mm	8	10	15	20	25	32	40	50	65	80
L Threaded end to end		40	46	67	68	79	89	100	115	138	166
L1 Solder				56	74	88	99	114	136		
H Height		30	34	45	48	55	60	65	75	91	105
H1 Height solder				45	48	55	60	65	75		
D Length of Handle		60	70	80	80	110	110	110	140	200	300

Port position fig: Position 1 & 2

TYPE 400

3-WAY BRONZE BALL VALVE

Screwed body cap, 4-seat, L or T-port design,
Blowout-proof Stem, Double O-ring stem seals
Threaded ends to BS21 or NPT

W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C 0.69 MPa (100 psi)



Fig. T4T

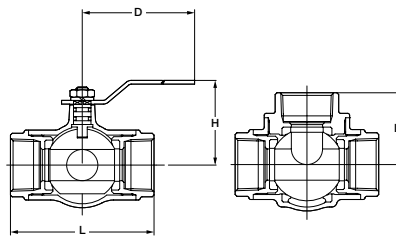
• Threaded end to BS21

Fig. AKT4T

• Threaded end to ASME B1.20.1

Fig. T4L

• Threaded end to BS21



Materials

Parts	Material
Body	Bronze
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2
	mm	15	20	25	32	40	50
L Threaded end to end		70	85	100	115	130	150
H Height		52	56	63	68	94.5	102
D Length of Handle		130	130	150	150	230	230

T4T/AKT4T: Port position fig: Position 1,2,3 & 4 T4L: Port position fig: Position 1 & 2

TYPE 400

3-WAY BRONZE BALL VALVE,
with MOUNTING PAD

Screwed body cap, 2-seat, L-port design,
Blowout-proof Stem, Double O-ring stem seals
Threaded ends to BS21 or NPT

W.O.G. non-shock 2.76 MPa (400 psi), W.O.G. 150°C 1.03 MPa (150 psi)

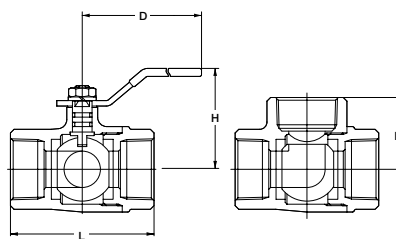


Fig. AKTNP

• Threaded end to
ASME B1.20.1

Fig. CTNP

• Solder joint end to
ASME B16.18



Materials

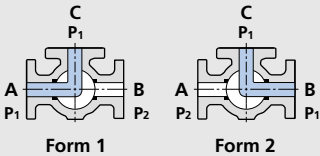
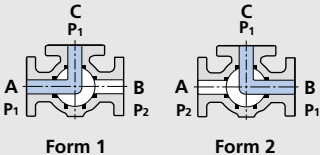
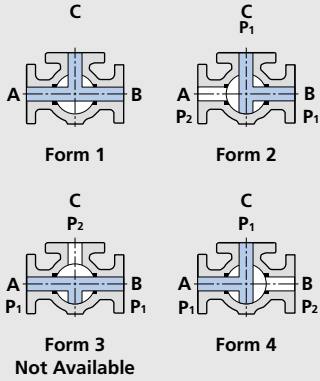
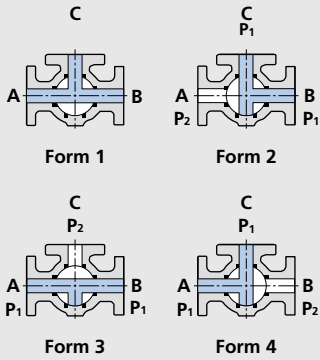
Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2
	mm	15	20	25	32	40	50
L Threaded end to end		67	68	79	89	110	115
H Height		45	48	55	60	65	75
D Length of Handle		80	80	110	110	130	140

Port position fig: Position 1 & 2

ALLOWABLE PORT ORIENTATION

Valve Design	Form	Fluid Passage
3-Way 2-seat L-port ball valve	Top View  Form 1 Form 2	1 Flow is between Ports "A" and "C" in Form 1. Flow is between Ports "B" and "C" in Form 2. Flow paths in Form 1 and Form 2 can be changed each other. 2 When the fluid pressure P2 in the closed path is higher than P1 in the open path, a little fluid leakage may occur to P1 through the ball seat of the closed path.
3-Way 4-seat L-port ball valve	Top View  Form 1 Form 2	1 Flow is between Ports "A" and "C" in Form 1. Flow is between Ports "B" and "C" in Form 2. Flow paths in Form 1 and Form 2 can be changed each other. 2 When the fluid pressure P2 in the closed path is higher than P1 in the open path, a little fluid leakage may occur to P1 through the ball seat of the closed path.
3-Way 2-seat T-port ball valve	Top View  Form 1 Form 2 Form 3 Not Available Form 4	1 All ports are open in Form 1. Flow is between Ports "B" and "C" in Form 2. Flow is between Ports "A" and "C" in Form 4. Flow can be switched from Form 1 to Form 2, (Standard operation pattern) or from Form 1 to Form 4 in either direction. The stopper is assembled for the standard operation pattern. 2 When the fluid pressure P2 in the closed path is higher than P1 in the open path, a little fluid leakage may occur to P1 through the ball seat of the closed path. ■ Operation patterns available • Pattern 1 : From Form 1 to Form 4 • Pattern 2 : From Form 1 to Form 2 (Standard) Please select one of the above operation patterns at time of order.
3-Way 4-seat T-port ball valve	Top View  Form 1 Form 2 Form 3 Form 4	1 All ports are open in Form 1. Flow is between Ports "B" and "C" in Form 2. Flow is between Ports "A" and "B" in Form 3. Flow is between Ports "A" and "C" in Form 4. All forms are available for switching, diverging or mixing of flows. The stopper is assembled for standard operation pattern to switch flow from Form 1 to Form 2. 2 When the fluid pressure P2 in the closed path is higher than P1 in the open path, a little fluid leakage may occur to P1 through the ball seat of the closed path. ■ Operation patterns available • Pattern 1 : From Form 1 to Form 4 • Pattern 2 : From Form 1 to Form 2 (Standard) • Pattern 3 : From Form 3 to Form 4 • Pattern 4 : From Form 2 to Form 3 Please select one of the above operation patterns at time of order.

TYPE 400

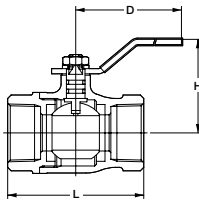
BRASS BALL VALVE,
DESIGNED FOR GAS SERVICE

Screwed body cap,
Blowout-proof Stem, Double O-ring stem seals
Threaded ends to ASME B1.20.1

W.O.G. non-shock 4.14 MPa (600 psi), W.O.G. 150°C 1.03 MPa (150 psi)



Fig. TG



Materials

Parts	Material
Body	Brass
Body cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	NBR

Dimensions

Nominal Size	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	mm
	mm	8	10	15	20	25	32	40	50	65	80	
L Threaded end to end		50	50	65	68	79	86	96	109	127	153	
H Height		45	45	45	50	55	60	65	75	91	105	
D Length of Handle		60	60	80	80	110	110	110	140	200	300	

CLASS 125

BRONZE GLOBE VALVE,
DESIGNED FOR GAS SERVICE

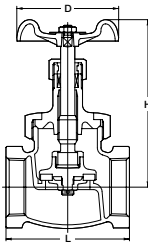
Union Bonnet,Rising Stem, Soft seated disc,
Threaded ends to BS21 (JIS B0203) or NPT

W.O.G. non-shock 1.38 MPa (200 psi), W.O.G. 150°C 0.86 MPa (125 psi)



Fig. GL

• Threaded end to BS21 (JIS B0203)

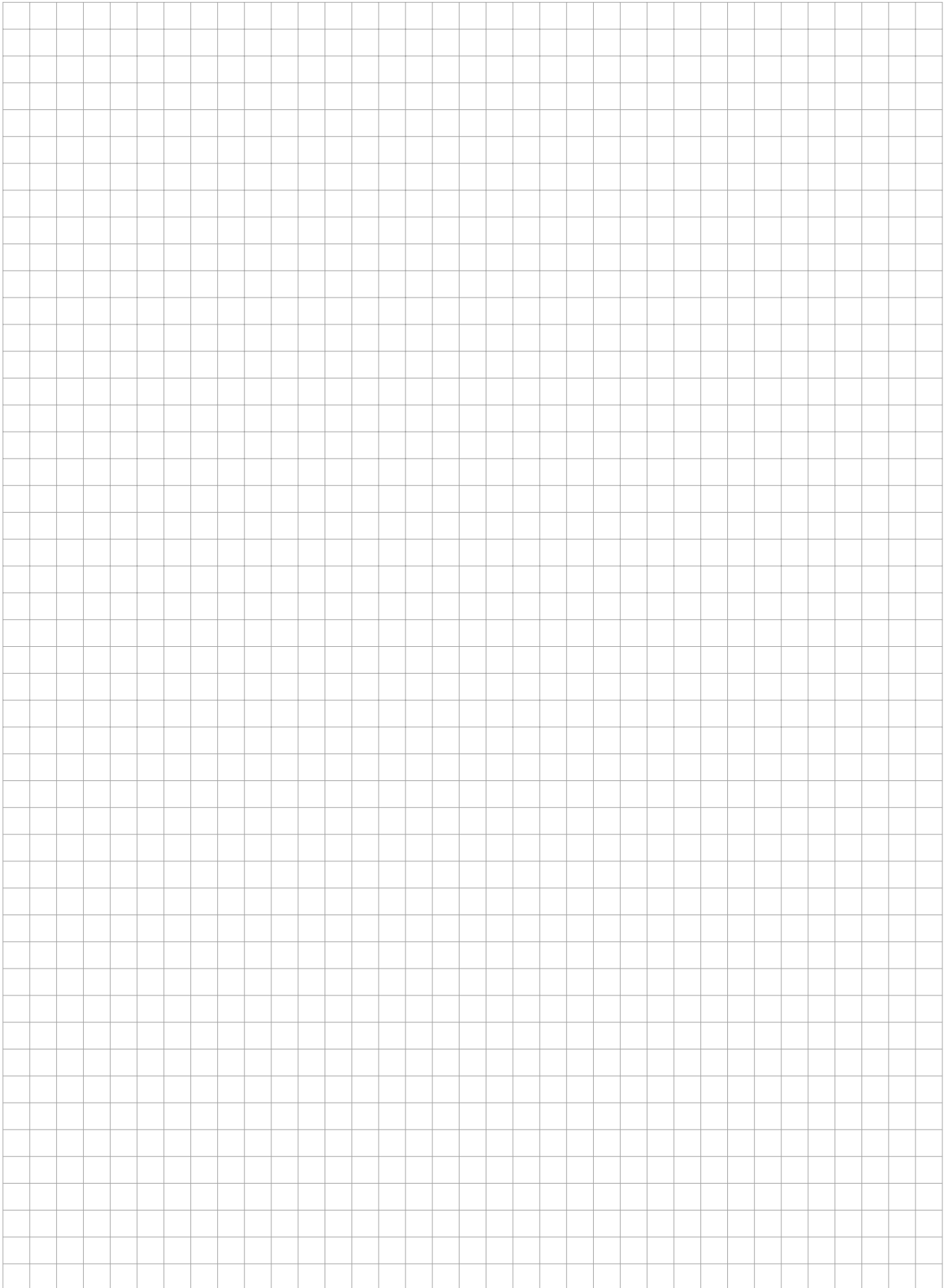


Materials

Parts	Material
Body	Bronze
Body cap	Brass
Stem	K-Metal
Disc	Reinforced PTFE
Grand packing	NBR

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4	1 1/2	2	mm
	mm	15	20	25	32	40	50	
L Threaded end to end		57	66	76	88	100	120	
H Height, Valve open		100	110	120	140	156	185	
D Length of Handle		60	70	80	90	100	115	



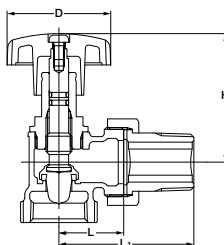
CLASS 200**FANCOIL VALVES, BRONZE,
FLOW CONTROL, ANGLE TYPE**

Female & Male Threaded ends to BS21

W.O.G. 120°C 1.57 MPa, W.O.G. 60°C 1.37 MPa

**Fig. NAH**

• Flow Control Valves

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch mm	1/2	3/4	1
L Threaded end to end		27	30	35
L1		57	62.5	70.5
H Height		68	68	77
D Length of Handle		46	46	46

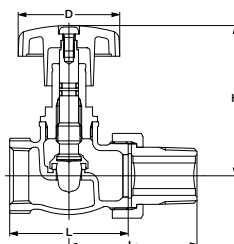
CLASS 200**FANCOIL VALVES, BRONZE,
FLOW CONTROL, GLOBE TYPE**

Female & Male Threaded ends to BS21

W.O.G. 120°C 1.57 MPa, W.O.G. 60°C 1.37 MPa

**Fig. NSH**

• Flow Control Valves

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	PTFE
O-ring	FKM

Dimensions

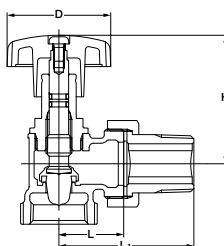
Nominal Size	inch mm	1/2	3/4	1
L Threaded end to end		52	56	63
L1		56	60.5	67
H Height		77	79	90
D Length of Handle		47.5	47.5	47.5

CLASS 200**FANCOIL VALVES, BRONZE,
FLOW CONTROL, ANGLE TYPE**Indicator
Female & Male Threaded ends to BS21

W.O.G. 120°C 1.57 MPa, W.O.G. 60°C 1.37 MPa

**Fig. INAH**

• Flow Control Valves with Indicators

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	PTFE
O-ring	FKM

Dimensions

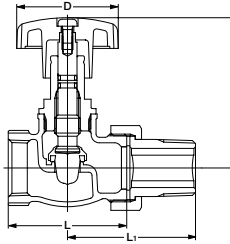
Nominal Size	inch mm	1/2	3/4	1	1 1/4
L Threaded end to end		27	30	35	41
L1		57	62.5	70.5	81
H Height		68	68	77	88
D Length of Handle		46	46	46	46

CLASS 200**FANCOIL VALVES, BRONZE,
FLOW CONTROL, GLOBE TYPE**Indicator
Female & Male Threaded ends to BS21

W.O.G. 120°C 1.57 MPa, W.O.G. 60°C 1.37 MPa

**Fig. INSH**

• Flow Control Valves with Indicators

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4
	mm	15	20	25	32
L Threaded end to end		52	56	63	70
L1		56	60.5	67	75
H Height		77	79	90	96
D Length of Handle		47.5	47.5	47.5	47.5

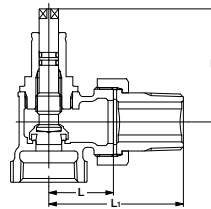
CLASS 200**FANCOIL VALVES, BRONZE,
ON-OFF, ANGLE TYPE**

Female & Male Threaded ends to BS21

W.O.G. 120°C 1.57 MPa, W.O.G. 60°C 1.37 MPa

**Fig. RAH**

• On-off Valves

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4
	mm	15	20	25	32
L Threaded end to end		27	30	35	41
L1		57	62.5	70.5	81
H Height		61	61	70	81

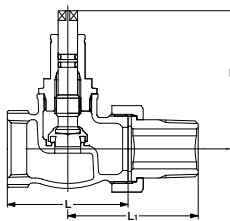
CLASS 200**FANCOIL VALVES, BRONZE,
ON-OFF, GLOBE TYPE**

Female & Male Threaded ends to BS21

W.O.G. 120°C 1.57 MPa, W.O.G. 60°C 1.37 MPa

**Fig. RSH**

• On-off Valves

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4
	mm	15	20	25	32
L Threaded end to end		52	56	63	70
L1		56	60.5	67	75
H Height		70	72	83	89

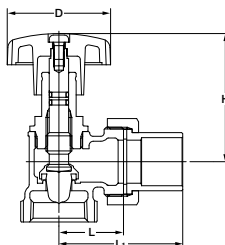
CLASS 200**FANCOIL VALVES, BRONZE,
FLOW CONTROL, ANGLE TYPE**

Female & Solder joint ends to BS21

W.O.G. 120°C 1.57 MPa, W.O.G. 60°C 1.37 MPa

**Fig. CNAH**

• Flow Control Valves

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch mm	1/2	3/4	1
L Threaded end to end		27	30	35
L1		48.5	57.5	67.5
H Height		68	68	77
D Length of Handle		46	46	46

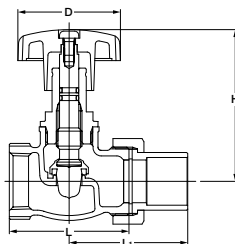
CLASS 200**FANCOIL VALVES, BRONZE,
FLOW CONTROL, GLOBE TYPE**

Female & Solder joint ends to BS21

W.O.G. 120°C 1.57 MPa, W.O.G. 60°C 1.37 MPa

**Fig. CNSH**

• Flow Control Valves

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch mm	1/2	3/4	1
L Threaded end to end		52	56	63
L1		47.5	55.5	63
H Height		77	79	90
D Length of Handle		46	46	46

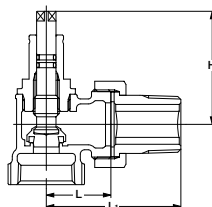
CLASS 200**FANCOIL VALVES, BRONZE,
ON-OFF, ANGLE TYPE**

Female & Solder joint ends to BS21

W.O.G. 120°C 1.57 MPa, W.O.G. 60°C 1.37 MPa

**Fig. CRAH**

• On-off Valves

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch mm	1/2	3/4	1	1 1/4
L Threaded end to end		27	30	35	41
L1		48.5	57.5	67.5	76
H Height		61	61	70	81

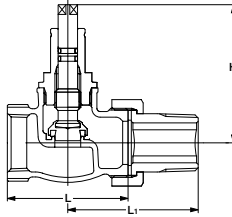
CLASS 200**FANCOIL VALVES, BRONZE,
ON-OFF, GLOBE TYPE**

Female & Solder joint ends to BS21

W.O.G. 120°C 1.57 MPa, W.O.G. 60°C 1.37 MPa

**Fig. CRSH**

• On-off Valves

**Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Stem	K-Metal
Disc	PTFE
O-ring	FKM

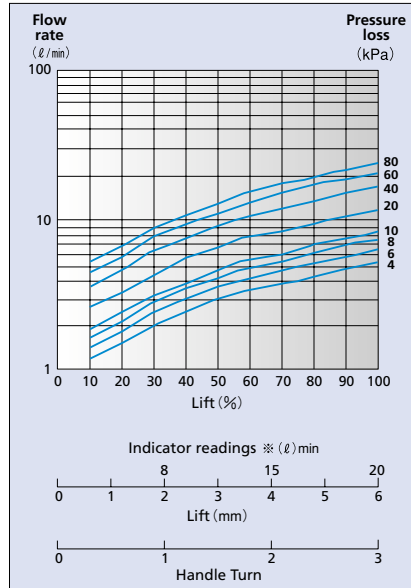
Dimensions

Nominal Size	inch	1/2	3/4	1	1 1/4
	mm	15	20	25	32
L Threaded end to end		52	56	63	70
L1		47.5	55.5	69	70
H Height		70	72	83	89

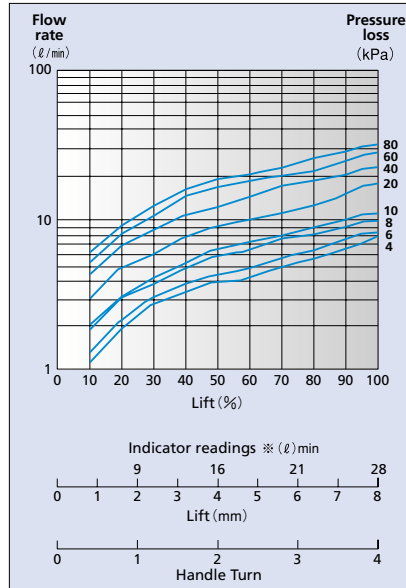
mm

FLOW CHARASTARISTICS

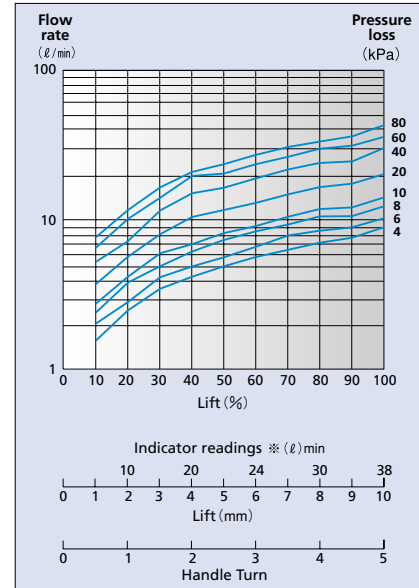
■ Nominal size: 1/2 Cv=1.8



■ Nominal size: 3/4 Cv=2.6



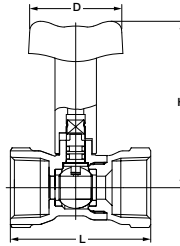
■ Nominal size: 1, 1 1/4 Cv=3.3



※ Indicator readings refer to flow rates when the pressure loss is 60 kPa.

10K**BRONZE BALL VALVES with
DETACHABLE HANDLE FOR FANCOIL UNIT**One-piece body, Blowout-proof Stem,
Double O-ring stem seals
Threaded ends to BS21

Water 0°C to 90°C 0.98 MPa (Not Freezing)

**Fig. RTRM****Materials**

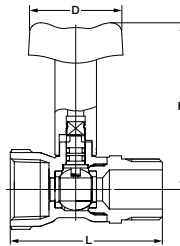
Parts	Material
Body	Bronze
Body cap	Bronze
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	EPDM

Dimensions

Nominal Size	inch mm	1/2	3/4	1
L Threaded end to end		56	61	70.5
H Height		86.5	89.5	97.5
D Length of Handle		40	40	40

10K**BRONZE BALL VALVES with
DETACHABLE HANDLE FOR FANCOIL UNIT**One-piece body, Blowout-proof Stem,
Double O-ring stem seals
Male (parallel) & Female
Threaded ends to BS21

Water 0°C to 90°C 0.98 MPa (Not Freezing)

**Fig. RTRQ****Materials**

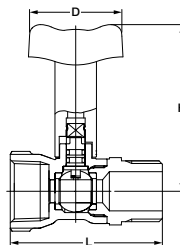
Parts	Material
Body	Bronze
Body cap	Bronze
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	EPDM

Dimensions

Nominal Size	inch mm	1/2	3/4	1
L Threaded end to end		62	66	75.5
H Height		86.5	89.5	97.5
D Length of Handle		40	40	40

10K**BRONZE BALL VALVES with
DETACHABLE HANDLE FOR FANCOIL UNIT**One-piece body, Blowout-proof Stem,
Double O-ring stem seals
Male & Female Threaded ends to BS21

Water 0°C to 90°C 0.98 MPa (Not Freezing)

**Fig. RTRR****Materials**

Parts	Material
Body	Bronze
Body cap	Bronze
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	EPDM

Dimensions

Nominal Size	inch mm	1/2	3/4	1
L Threaded end to end		62	66	75.5
H Height		86.5	89.5	97.5
D Length of Handle		40	40	40

10K

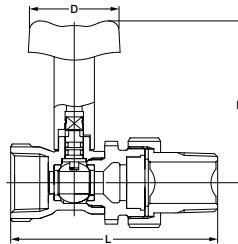
BRONZE BALL VALVES with
DETACHABLE HANDLE FOR FANCOIL UNIT

One-piece body, Blowout-proof Stem,
Double O-ring stem seals
Female & Male (union)
Threaded ends to BS21

Water 0°C to 90°C 0.98 MPa (Not Freezing)



Fig. RTRU

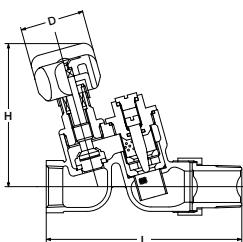


Materials

Parts	Material
Body	Bronze
Body cap	Bronze
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seat	PTFE
O-ring	EPDM

Dimensions

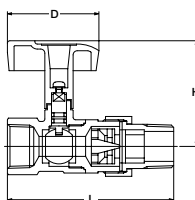
Nominal Size	inch mm	1/2 15	3/4 20	1 25
L Threaded end to end		88	92.5	104
H Height		92.5	92.5	100
D Length of Handle		40	40	40

10K**BRONZE BALANCING VALVES
with BUILT-IN SCREEN**Constant flow control valve
Female & Male (union nipple)
Threaded ends to BS21Max working pressure 0.98 MPa, Working temperature Water 0°C to 90°C,
Control range 0.03 MPa to 0.49 MPa, Flow rate 4 to 30 L/min**Fig. BS****Materials**

Parts	Material
Body	Bronze
Bonnet	Brass
Cap	Brass
Stem	K-Metal
Disc	Reinforced PTFE

Dimensions

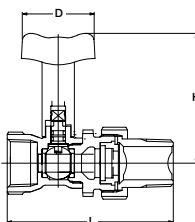
Nominal Size	inch	1/2	3/4	mm
	mm	15	20	
L Threaded end to end		118.5	121.5	
H Height		89	89	
D Length of Handle		40	40	

10K**BRONZE BALANCING VALVES
LOW-NOISE TYPE**Constant flow control valve, Ball valve type
Female & Male (union nipple)
Threaded ends to BS21Max working pressure 0.98 MPa, Working temperature Water 0°C to 90°C,
Control range 0.03 MPa to 0.49 MPa, Flow rate 3 to 40 L/min**Fig. BSS****Materials**

Parts	Material
Body	Bronze
Cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seats	PTFE
O-ring	FKM

Dimensions

Nominal Size	inch	1/2	3/4	1	mm
	mm	15	20	25	
L Threaded end to end		94.5	100.5	115.5	
H Height		63.5	63.5	66.5	
D Length of Handle		55	55	55	

10K**"SADAMARU"
CONSTANT FLOW CONTROL**Ball Valve
Female & Male (union nipple)
Threaded ends to BS21Max working pressure 1.0 MPa, Working temperature Water 0°C to 60°C,
Control range 0.15 MPa to 0.49 MPa, Flow rate 5 to 30 L/min**Fig. RTUC****Materials**

Parts	Material
Body	Bronze
Cap	Brass
Stem	K-Metal
Ball	Brass (chrome plated)
Ball seats	PTFE
O-ring	EPDM

Dimensions

Nominal Size	inch	1/2	3/4	1	mm
	mm	15	20	25	
L Threaded end to end		88	92.5	104	
H Height		72	72	75.5	
D Length of Handle		40	40	40	

Predetermined Flow Rates and Product Coding for Balancing Valves and Balancers "SADAMARU"

Predetermined Flow Rate

Product Code: BS [Controllable flow rate $\pm 10\%$]

Nominal Size (mm)	4	5	7.5	10	12.5	15	17.5	20	25	30
15	●	●	●	●	●	●	●	●	●	●
20	●	●	●	●	●	●	●	●	●	●

(ℓ/min)

Product Code: BSS [Controllable flow rate $\pm 10\%$]

Nominal Size (mm)	3	4	5	6	7.5	10	12.5	15	17.5	20	25	30	35	40
15	●	●	●	●	●	●	●	●						
20		●	●	●	●	●	●	●	●	●	●	●		
25											●	●	●	●

(ℓ/min)

Product Code: RTUC [Controllable flow rate $\pm 15\%$, $\pm 20\%$ (5 ℓ/min only)]

Nominal Size (mm)	5	6	7.5	8	10	12.5	15	17.5	20	25	30
15	●	●	●	●	●	●	●	●			
20	●	●	●	●	●	●	●	●	●	●	●
25										●	●

(ℓ/min)

Note: Flow rates marked with ● are available.

Product Coding

BS

BSS

RTUC

□□-□□

Predetermined Flow Rate

Nominal Size

Constant Flow Valve Product Code

Example : RTUC, Nominal size 20, Predetermined flow rate: 10 ℓ/min

RTUC20-10

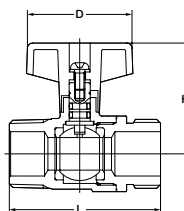
UTILITY BALL VALVES, STRAIGHT TYPE

Male & Male (parallel) Threaded ends to BS21

0.98 MPa water, -20°C to +100°C (Not Freezing)



Fig. S1



Materials

Parts	Material
Body	Brass
Stem	K-Metal
Ball	Brass*
Ball seats	Reinforced PTFE
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch	1/2	3/4
	mm	15	20
L Threaded end to end		52.5	58
H Height		39	42
D Length of Handle		40	40

mm

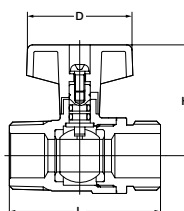
UTILITY BALL VALVES, STRAIGHT TYPE

Chrome plated body
Male & Male (parallel) Threaded ends to BS21

0.98 MPa water, -20°C to +100°C (Not Freezing)



Fig. S2



Materials

Parts	Material
Body	Brass (Chrome plated)
Stem	K-Metal
Ball	Brass*
Ball seats	Reinforced PTFE
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch	1/2	3/4
	mm	15	20
L Threaded end to end		52.5	58
H Height		39	42
D Length of Handle		40	40

mm

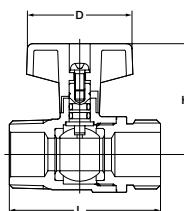
UTILITY BALL VALVES, STRAIGHT TYPE

Chrome plated body, For kerosene service
Male & Male (parallel) Threaded ends to BS21

0.98 MPa water, -20°C to +100°C (Not Freezing)



Fig. S22



Materials

Parts	Material
Body	Brass (Chrome plated)
Stem	K-Metal
Ball	Brass*
Ball seats	Reinforced PTFE
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch	1/2	3/4
	mm	15	20
L Threaded end to end		52.5	58
H Height		39	42
D Length of Handle		40	40

mm

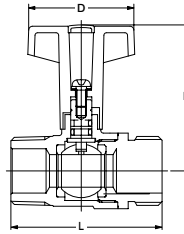
UTILITY BALL VALVES, STRAIGHT TYPE

Long Handle
Male & Male (parallel) Threaded ends to BS21

0.98 MPa water, -20°C to +100°C (Not Freezing)



Fig. S3



Materials

Parts	Material
Body	Brass
Stem	K-Metal
Ball	Brass*
Ball seats	Reinforced PTFE
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch	1/2	3/4
	mm	15	20
L Threaded end to end		52.5	58
H Height		52	55
D Length of Handle		40	40

mm

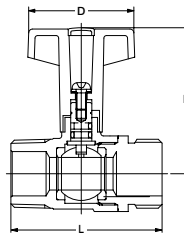
UTILITY BALL VALVES, STRAIGHT TYPE

Chrome plated body, Long Handle
Male & Male (parallel) Threaded ends to BS21

0.98 MPa water, -20°C to +100°C (Not Freezing)



Fig. S4



Materials

Parts	Material
Body	Brass (Chrome plated)
Stem	K-Metal
Ball	Brass*
Ball seats	Reinforced PTFE
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch	1/2	3/4
	mm	15	20
L Threaded end to end		52.5	58
H Height		52	55
D Length of Handle		40	40

mm

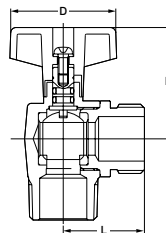
UTILITY BALL VALVES, ANGLE TYPE

Chrome plated body
Male & Male (parallel) Threaded ends to BS21

0.98 MPa water, -20°C to +100°C (Not Freezing)



Fig. S5



Materials

Parts	Material
Body	Brass (Chrome plated)
Stem	K-Metal
Ball	Brass*
Ball seats	Reinforced PTFE
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch	1/2	3/4
	mm	15	20
L Threaded end to end		13	14
H Height		39	42
D Length of Handle		40	40

mm

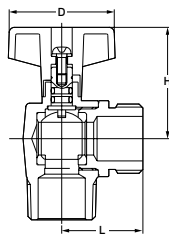
UTILITY BALL VALVES, ANGLE TYPE

Chrome plated body, For kerosene service
Male & Male (parallel) Threaded ends to BS21

0.98 MPa water, -20°C to +100°C (Not Freezing)



Fig. S52



Materials

Parts	Material
Body	Brass (Chrome plated)
Stem	K-Metal
Ball	Brass*
Ball seats	Reinforced PTFE
O-ring	NBR

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch	1/2	3/4	mm
	mm	15	20	
L Threaded end to end		13	14	
H Height		39	42	
D Length of Handle		40	40	

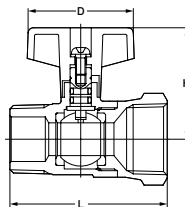
UTILITY BALL VALVES, STRAIGHT TYPE

Male & Female Threaded ends to BS21

0.98 MPa water, -20°C to +100°C (Not Freezing)



Fig. S6



Materials

Parts	Material
Body	Brass
Stem	K-Metal
Ball	Brass*
Ball seats	Reinforced PTFE
O-ring	EPDM

*Chrome or Nickel-chrome plated

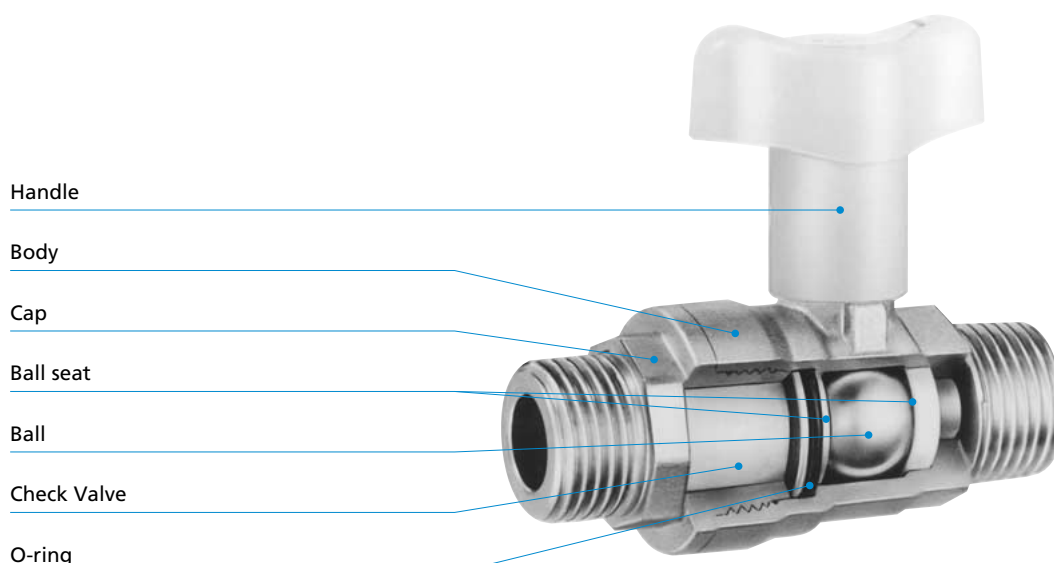
Dimensions

Nominal Size	inch	1/2	3/4	mm
	mm	15	20	
L Threaded end to end		54	59	
H Height		39	42	
D Length of Handle		40	40	

Design feature of KITZ S Ball Valve, check valve built-in ball valves body.

Compact design with a check valve built in the ball valve body.
Prevention of reverse flow by automatic closing of the spring-loaded built-in check valve (Water hammer proof).
Quarter turn operation with detachable handle for easy valve mounting or maintenance, and piping insulation.
Direct installation of the valves to flexible pipes on the downstream side.

Cross-sectional illustration of the check-valve-built-in ball valves



UTILITY BALL VALVES, STRAIGHT TYPE

A Check Valve Built-in Ball Valve
Male & Male (parallel) Threaded ends to BS21

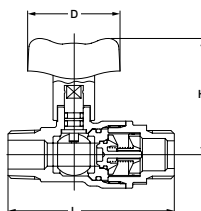
0.98 MPa water, 0°C to +80°C (Not Freezing)



Fig. S23 (N)

Fig. S23L (N)

• Long handle



Materials

Parts	Material
Body	Brass
Stem	K-Metal
Ball	Brass*
Ball seats	PTFE
Check valve	Polyacetal + NBR
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch mm	1/2	3/4
		15	20
L Threaded end to end		72	74
H Height		51	51
H Long Handle		63	63
D Length of Handle		40	40

mm

UTILITY BALL VALVES, STRAIGHT TYPE

A Check Valve Built-in Ball Valve
Male & Male (parallel) Threaded ends to BS21

0.98 MPa clean water, 0°C to +80°C (Not Freezing)

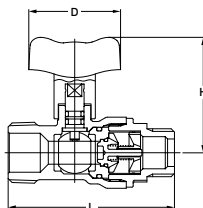


Fig. S24N

• Chrome plated body

Fig. S24LN

• Chrome plated body, Long handle



Materials

Parts	Material
Body	Brass (Chrome plated)
Stem	K-Metal
Ball	Brass*
Ball seats	PTFE
Check valve	Polyacetal + NBR
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch	1/2	3/4
	mm	15	20
L Threaded end to end		72	74
H Height		51	51
H Long Handle		63	63
D Length of Handle		40	40

UTILITY BALL VALVES, STRAIGHT TYPE

A Check Valve Built-in Ball Valve
Female & Female Threaded ends to BS21

0.98 MPa clean water, 0°C to +80°C (Not Freezing)

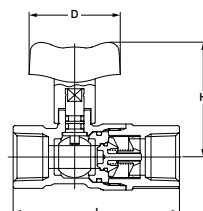


Fig. S25N

• Chrome plated body

Fig. S25LN

• Chrome plated body, Long handle



Materials

Parts	Material
Body	Brass (Chrome plated)
Stem	K-Metal
Ball	Brass*
Ball seats	PTFE
Check valve	Polyacetal + NBR
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch	1/2	3/4
	mm	15	20
L Threaded end to end		73	75
H Height		51	51
H Long Handle		63	63
D Length of Handle		40	40

UTILITY BALL VALVES, STRAIGHT TYPE

A Check Valve Built-in Ball Valve
Female & Male (parallel) Threaded ends to BS21

0.98 MPa clean water, 0°C to +80°C (Not Freezing)

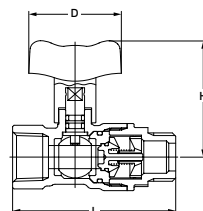


Fig. S28N

• Chrome plated body

Fig. S28LN

• Chrome plated body, Long handle



Materials

Parts	Material
Body	Brass (Chrome plated)
Stem	K-Metal
Ball	Brass*
Ball seats	PTFE
Check valve	Polyacetal + NBR
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size	inch	1/2	3/4
	mm	15	20
L Threaded end to end		70.5	72.5
H Height		51	51
H Long Handle		63	63
D Length of Handle		40	40

UTILITY BALL VALVES, STRAIGHT TYPE

A Check Valve Built-in Ball Valve
Female & Male (parallel) Threaded ends to BS21

0.98 MPa clean water, 0°C to +80°C (Not Freezing)

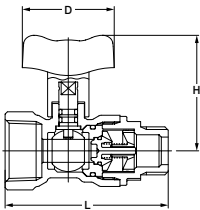


Fig. S24N x 3/4

• Chrome plated body

Fig. S24LN x 3/4

• Chrome plated body, Long handle



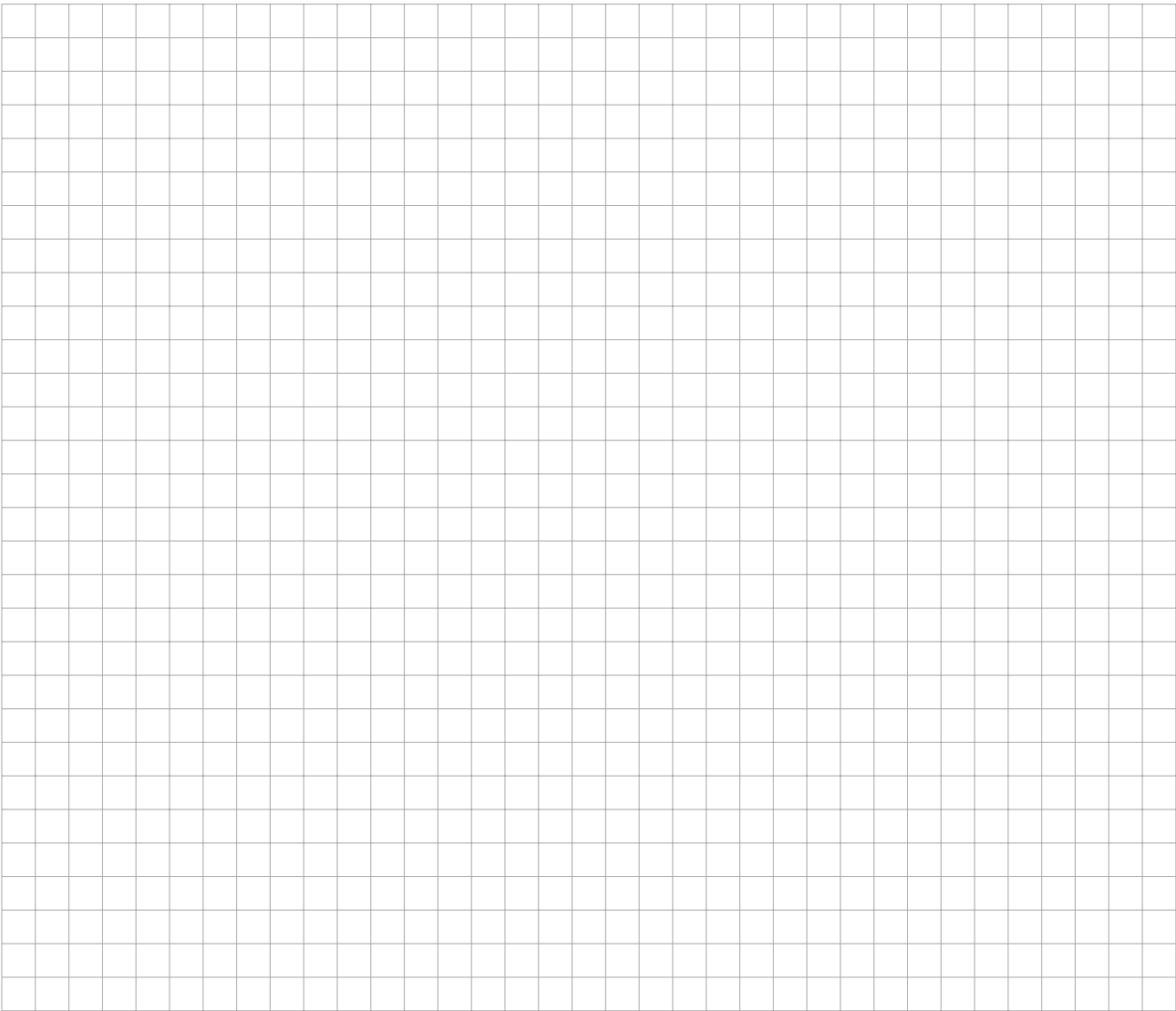
Materials

Parts	Material
Body	Brass (Chrome plated)
Stem	K-Metal
Ball	Brass*
Ball seats	PTFE
Check valve	Polyacetal + NBR
O-ring	EPDM

*Chrome or Nickel-chrome plated

Dimensions

Nominal Size		inch	mm
		3/4 x 1/2	20 x 15
L	Threaded end to end		73
H	Height		51
H	Long Handle		63
D	Length of Handle		40



CAUTION

Pressure-temperature ratings and other performance data published in this catalog have been developed from our design calculation, in-house testing, field reports provided by our customers and/or published official standards or specifications. They are good only to cover typical applications as a general guideline to users of KITZ products introduced in this catalog.

For any specific application, users are kindly requested to contact KITZ Corporation for technical advice, or to carry out their own study and evaluation for proving suitability of these products to such an application. Failure to follow this request could result in property damage and/or personal injury, for which we shall not be liable.

While this catalog has been compiled with the utmost care, we assume no responsibility for errors, impropriety or inadequacy. Any information provided in this catalog is subject to from-time-to-time change without notice for error rectification, product discontinuation, design modification, new product introduction or any other cause that KITZ Corporation considers necessary. This edition cancels all previous issues.

NOTICE

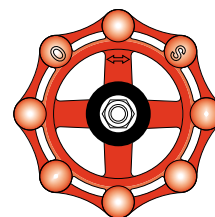
If any products designated as strategic material in the Foreign Exchange and Foreign Trade Law, Cabinet Order Concerning Control of Export Trade, Cabinet Order Concerning Control of Foreign Exchange and other related laws and ordinances ("Foreign Exchange Laws") are exported to any foreign country or countries, an export license issued by the Japanese Government will be required under the Foreign Exchange Laws.

Further, there may be cases where an export license issued by the government of the United States or other country will be required under the applicable export-related laws and ordinances in such relevant countries.

The contract shall become effective subject to that a relevant export license is obtained from the Japanese Government.

ISO 9001 certified since 1989

KITZ
KITZ CORPORATION



1-10-1, Nakase, Mihama-ku, Chiba 261-8577, Japan

International Sales Dept. Phone : 81-43-299-1730, 1732 and 1733 Fax : 81-43-299-0121

— Distributed by —